

# TRANSMISSION CONTROL VALVE

When repairing the transmission control valve assembly, refer to Fig. 16 for a proper relationship of parts.

When the gasket plate (8) is removed, the internal detents (11 and 33) and springs (10 and 34) will be released. Do not lose these parts.

When removing the shift valves, use care so as not to cut or nick the O-ring seals.

Install new oil seals (21) with sealing lip toward oil (metal side out). Install seal flush with outside of bore.

The transmission control valve gasket (9) is not interchangeable with the shift valve gasket (7). Do not mix them.

Check the shift valve and dump valve springs for proper strength. Approximate free length of the shift valve spring is 1.40 inch. With  $7.6 \pm 0.8$  lbs compressive load, length should be 0.81 inch. The dump valve spring is approximately 1.23 inch long. With  $18 \pm 1.8$  lbs compressive load, length should be 1.23 inch.

The transmission valve detent spring (10, Fig. 16) free length is 1.16 inch. Compressed length is 0.83 inch with  $6.5 \pm 0.7$  lbs.

The reverse valve spring (34) and detent (33) were changed at Serial No. 8T06877. The old spring had a free length of 1.16 inch. Length was 0.83 inch with  $6.5 \pm 0.7$  lbs compressive load. Newer spring is 1.12 inch in length. With  $16 \pm 1.6$  lbs compressive load, length is 0.60 inch. The older detent was a cone and the newer detent is a steel ball. The cone may have small orifices in it. If so, make sure these orifices are clean.

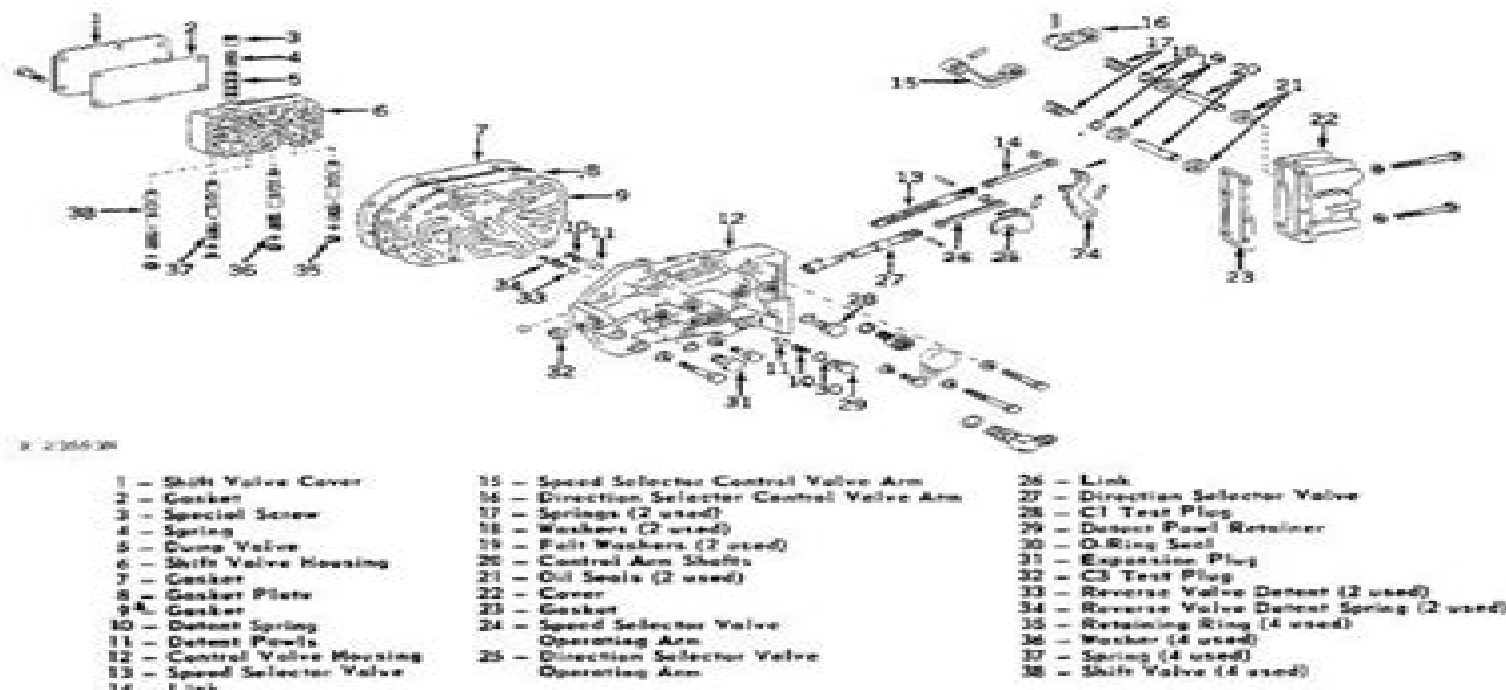


Fig. 16-Transmission Control Valve Parts

# John Deere 4520 Engine Manual

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