Prof. SNV. Prof. SR

Additive Manufacturing (3D printing) [Rapid prototyping]

Definition:

It is a process of conventing a computer Aided Design (CAD) based three dimensional model into neal product by layer wike processing of the 3-0 model.

The pracess makes use of interfaced software and hardware components with actuators and sensors to print the 3-D product.

Advantages over traditional manufacturing: (subtractive manufacturing)

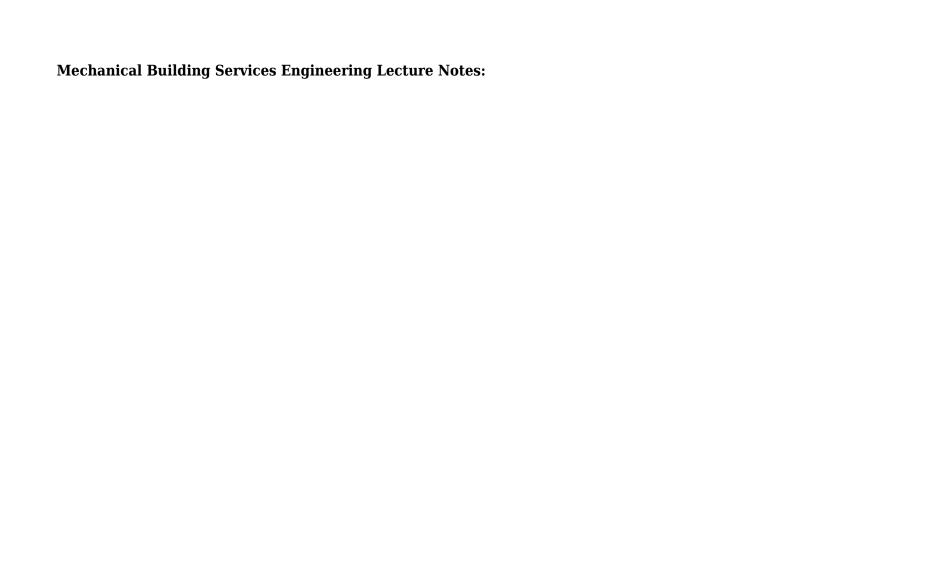
- · Reduces material wastage
- · Reduces the number of operations and tooling
- · Reduces the nequirement of skilled operators (48 it. avoids use of multiple machine operations).
- · Reduces production time
- · Reduce cost of production as wastage is reduced
- · Provides more freedom for designers.
- · complexisparts can be produced

Steps in Additive manufacturing: 8 steps. Debuling netneeded

Printible 3D models can be created with a Computer Aided Design (CAD) package, through a 3D sounces on by plain digital camera and photogrammetry software. These socials can be soved in STEREOLITHOGRAPHY (STL) File format. This will be processed by software stear which converts the model into a sever of thin layers and produces G-code program to a specific type of 3D printer.

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Table of Contents Mechanical Building Services Engineering Lecture Notes

- 1. Understanding the eBook Mechanical Building Services Engineering Lecture Notes
 - The Rise of Digital Reading Mechanical Building Services Engineering Lecture Notes
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Mechanical Building Services Engineering Lecture Notes
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mechanical Building Services Engineering Lecture Notes
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Mechanical Building Services Engineering Lecture Notes
 - Personalized Recommendations
 - Mechanical Building Services Engineering Lecture Notes User Reviews and Ratings
 - Mechanical Building Services Engineering Lecture Notes and Bestseller Lists
- 5. Accessing Mechanical Building Services Engineering Lecture Notes Free and Paid eBooks

- Mechanical Building Services Engineering Lecture Notes Public Domain eBooks
- Mechanical Building Services Engineering Lecture Notes eBook Subscription Services
- Mechanical Building Services Engineering Lecture Notes Budget-Friendly Options
- 6. Navigating Mechanical Building Services Engineering Lecture Notes eBook Formats
 - o ePub, PDF, MOBI, and More
 - Mechanical Building Services Engineering Lecture Notes Compatibility with Devices
 - Mechanical Building Services Engineering Lecture Notes Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mechanical Building Services Engineering Lecture Notes
 - Highlighting and Note-Taking Mechanical Building Services Engineering Lecture Notes
 - Interactive Elements Mechanical Building Services Engineering Lecture Notes
- 8. Staying Engaged with Mechanical Building Services Engineering Lecture Notes
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mechanical Building Services Engineering Lecture Notes
- 9. Balancing eBooks and Physical Books Mechanical Building Services Engineering Lecture Notes
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mechanical Building Services Engineering Lecture Notes
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mechanical Building Services Engineering Lecture Notes
 - Setting Reading Goals Mechanical Building Services Engineering Lecture Notes
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mechanical Building Services Engineering Lecture Notes
 - Fact-Checking eBook Content of Mechanical Building Services Engineering Lecture Notes
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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