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- 1 - Turbine Housing
- 2 - Turbine Wheel with Shaft
- 3 - Wheel Shroud
- 4 - Piston Ring
- 5 - Retaining Ring (4 used)
- 6 - Bearing (2 used)
- 7 - Center Housing
- 8 - Seal Ring

- 9 - Thrust Bearing
- 10 - Thrust Collar
- 11 - Piston Ring
- 12 - Thrust Spring
- 13 - Back Plate
- 14 - Impeller
- 15 - Lock Nut
- 16 - Diffuser

- 17 - Compressor Housing
- 18 - Clamp
- 19 - Lock Plate (2 used)
- 20 - Bolt (4 used)
- 21 - Bolt (6 used)
- 22 - Lock Plate (3 used)
- 23 - Clamp (3 used)

Fig. 4-Turboccharger Assembly (Altitude Compensating)

NOTE: Use care when removing housings to prevent damage to compressor or turbine wheel.

Place the center housing group in a suitable fixture which will prevent the turbine wheel from turning (see "Special Tools").

Use a double universal joint when removing the wheel nut to avoid possible bending of the shaft.

Remove the compressor wheel from the shaft. Remove shaft wheel from center housing, keeping it centered with bearings until clear of center housing.

Remove bolts from back plate.

Tap back plate with soft mallet to remove from recess in center housing.

Remove thrust collar and thrust bearing from center housing.

Remove bearings and retainers from center housing. Discard seal ring.

The turbine wheel shroud is not retained to the center housing and will fall free when the shaft wheel is removed.

Cleaning

Before cleaning, inspect all parts for signs of rubbing, burning, or other damage which might not be evident after cleaning.

Soak all parts in a clean carbon solvent. After soaking use a stiff bristle brush and remove all dirt particles. Dry parts thoroughly.

Normally a light accumulation of carbon deposits will not affect turbine operation.

Inspection

Parts must not show signs of damage, corrosion, or deterioration. Threads must not be nicked, crossed, or stripped.

Shaft Wheel

Turbine wheel must show no signs of rubbing and vanes must not be torn or worn to a feather edge. Shaft must show no signs of scoring, scratches or seizure with the bearings.

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