

On tractors equipped with starting fluid aid: Disconnect starting fluid line at intake manifold.

On tractors equipped with Thermostat aid: Disconnect cable at heater of intake manifold.

Remove breather line of hydraulic oil reservoir from clamp at rocker arm cover.

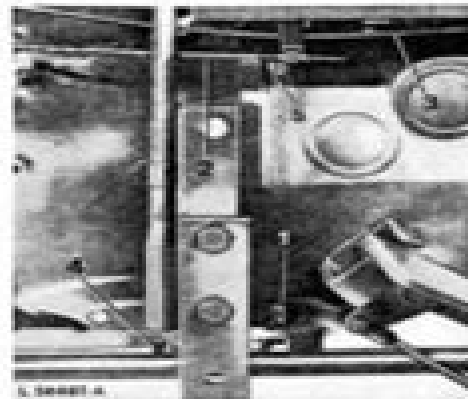


Fig. 5 - Separating between Engine and Clutch Housing, L.H. Side

- 1 Cap screw (2 used)
- 2 Speed control rod
- 3 Shut-off cable
- 4 Cap screw (2 used)
- 5 Hex nut

Disconnect speed control rod 2 (Fig. 5) and shut-off cable 3 at fuel injection pump.

On tractors with underneath muffler: Remove muffler.

On tractors up to serial number 268 526 L, disconnect temperature gauge sensing bulb from cylinder head.

On tractors from serial number 268 527 L, disconnect cable at temperature gauge sending unit.

On tractors without operator's cab, remove left hand dash panel as well as both batteries.

Remove cap screws attaching dashboard to flywheel housing.

Disconnect cables at start safety switch and stop light switch.

On tractors with High-Low shift unit, disconnect cable at transmission oil pressure warning switch.

Remove batteries and free starter cable.

Attach JD 244-1 and 244-2 lifting eyes to cylinder head and attach engine to a suitable hoist.

Remove cap screws 1 (Figs. 4 and 5) and hex nut 5 (Fig. 5) securing flywheel housing to clutch housing.

Remove engine by means of the hoist.

IMPORTANT: Move engine properly in line with drive shaft and hollow drive shaft until these shafts come free of the clutch disk of the engine dual-stage clutch, or free of clutch disk and torsion damper if tractor is equipped with a single-stage clutch.

INSTALLATION

Align engine properly with drive shaft and hollow drive shaft. Move engine towards rear of tractor. Align splines of both shafts with internal splines of clutch disks (tractor with dual stage clutch), or if equipped with a single-stage clutch with splines of clutch disk and torsion damper. Align screw holes of flywheel housing with holes in clutch housing. Slide engine evenly towards clutch housing. Engage two dowels of flywheel housing in bores of clutch housing until engine is in full contact with clutch housing.

IMPORTANT: Make sure flywheel housing is flush against clutch housing before tightening cap screws and hex nut to specified torque.

On 1600 tractors only: Secure oil pan to clutch housing, tightening both cap screws to the specified torque.

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