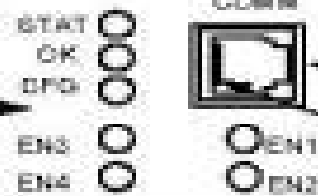


**Status LEDs**

STAT  
OK  
CFG  
EN1 - EN4



**COMM**

6-pin, RJ-11 connector  
used to upgrade firmware  
and load motion programs  
(use cable IC693CBL316)  
Pin 1

**Connector C**

Aux Axis 3  
(Follower Master Axis)

PORT 1  
RS-232

**Connector D**

Aux Axis 4

**Connector A**

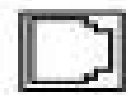
Servo Axis 1

**Connector B**

Servo Axis 2

Motion Nets DS44392

**Grounding Tab**



# Ge Fanuc Plc Manual

**Jicheng Xie**



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