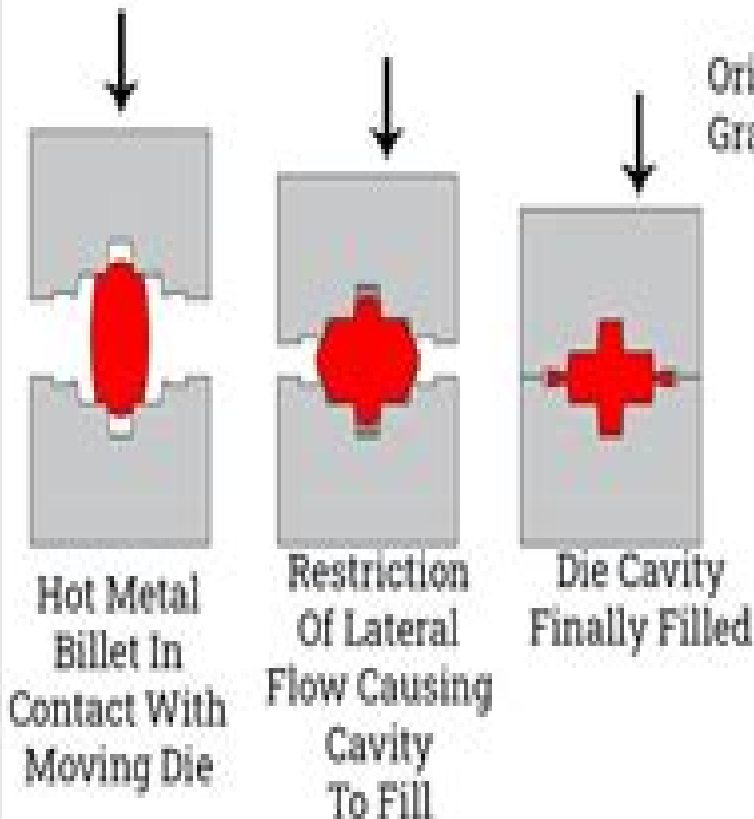
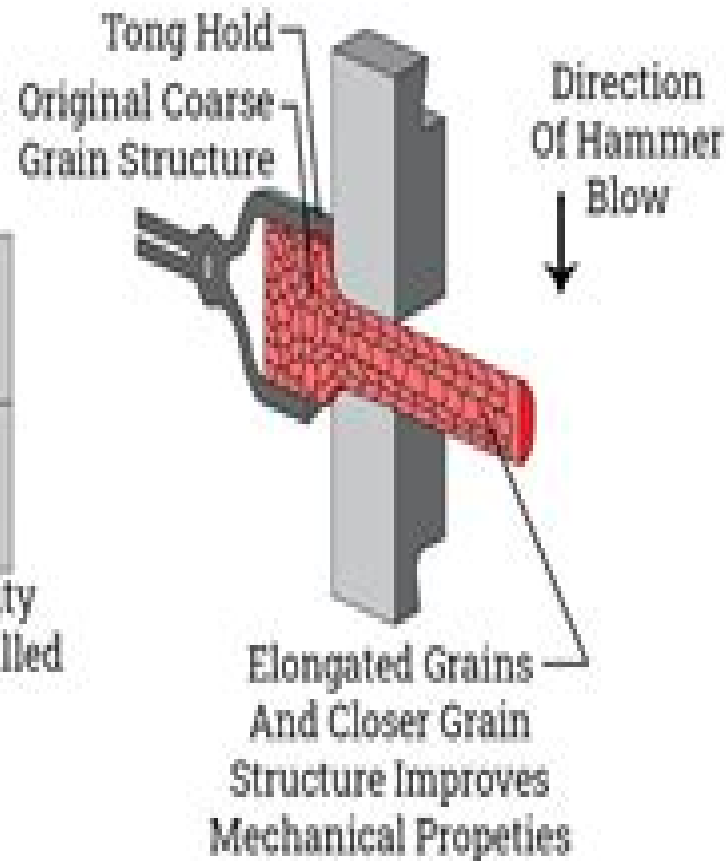


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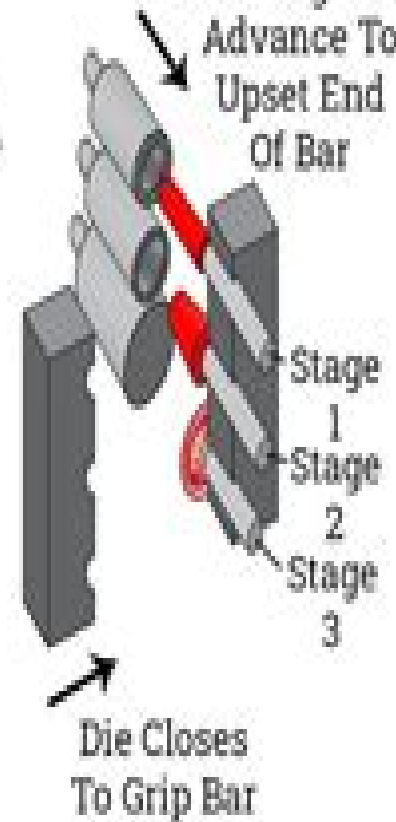
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Open Die



Upset
Heading Tool Advance To Upset End Of Bar



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**Geoffrey Boothroyd, Peter
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