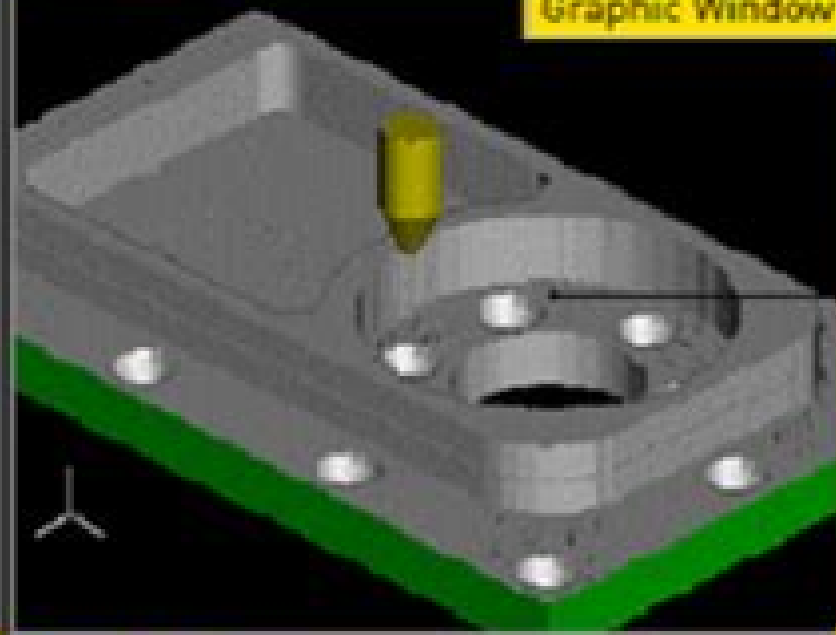


Machine Status Window



Graphic Window



Program Window

```

1  O0000 L/CHC.MER/02.0/3
2  G1700 G000 L120.00
3  G1710 G1 F00.000 C1.000 L1.000 F1.000 L1.000
4  T01
5  G1040 G10. L1. F1000. X000. Y000. Z000. W1. R1. C1. Z1.
6
7  G1200 T1.00.00.00.
8  G1202 MPT.1 W13.071000 F00.150.00.000. F00.00.
   LB.00. T1.
9  M1. LB.00. T1.00.
10 G1203 MPT.100000 W-0.00.00000 F00.150.00000
   J-00.000000 F00.11.00. T1. S13.00.
11 G1200
12
13 G1200 T1.00.00.00.
14 G1202 MPT.1 W13.071000 F00.150.00.000. F00.00.
   LB.00. T1.
15 G1203 MPT.100000 W-0.00.00000 F00.150.00000
   J-00.000000 F00.11.00. T1. S13.00.
16
17 G1200
18 M01

```

Program window displaying the CNC program code. The code includes tool changes, coordinate setting, and feed rate control.



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