

SLEW CYLINDERS

Dismantling and Assembly

Drain the oil from the slew gearbox.

Slacken bolts **A** and use hydraulic pressure to break the seal between cylinder **B** and the gearbox body. Disconnect and blank hose **C**. Remove the bolts and cylinder.

The piston head seals **D** can be renewed with the piston head still fitted. To remove the piston head, unscrew bolt **E**.

Note: If the rack is to be removed, the piston head will not pass through the rack housing. Prevent rack rotation when slackening bolt **E** by leaving the pinion in engagement with the rack.

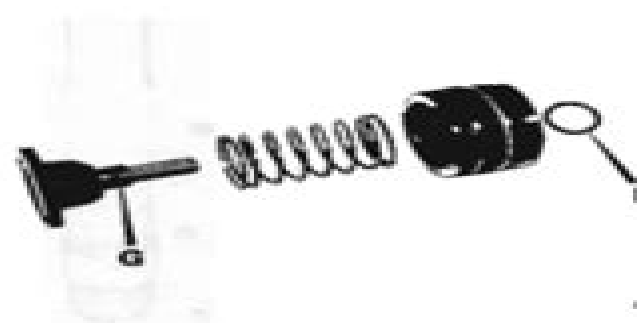
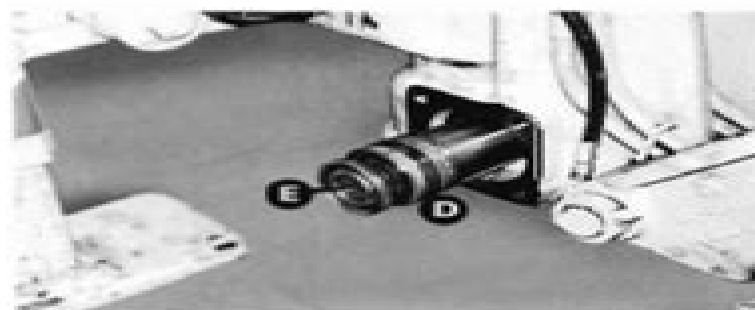
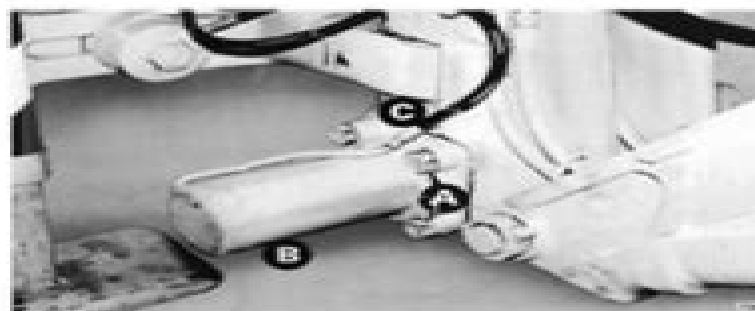
Ensure that the new 'O' ring **F** and spacer **G** are correctly located.

Apply JCB Multi-gasket on joint face between cylinders **B** and the gearbox body.

Refill gearbox with oil specified on page 1/1-1.

Torque Settings

Item	Nm	Kgf m	lbf ft
A	970	99	715
E	405	41	300



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N Noddings



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Public Works Manual ,1989 **Farmers and Consumers Market Bulletin** ,2002 **John Deere 310A Backhoe Loader Tractor Technical Service Repair Manual** ,1982-12-15 Service Manual Caterpillar Inc,1981 *John Deere 500C Loader Backhoe Tractor Technical Service Repair Manual* ,1979-10-15 John Deere 401D Backhoe Tractor Technical Service Repair Manual ,1984-10-15 *Repair/Service Manuals, Excavator* ,1974 **Service Manual** ,1972 *Caterpillar Service Manual* Caterpillar Inc,1979 **John Deere 3055 Tractor Technical Service Repair Manual** ,1991-12-15
John Deere 1520 Tractor Technical Service Repair Manual ,1971-01-15 35 tractor service manual Massey-Ferguson,
John Deere 950 Tractor Technical Service Repair Manual ,1986-08-15 **350, 500B, 600B Series Tractors** ,
John Deere 145 Lawn and Garden Tractor Technical Service Repair Manual ,2005-01-15 *Clymer Vintage British Street Bikes: BSA, Norton, Triumph Repair Manual* Penton Staff,1993-04-01 With the help of the Clymer Vintage British Street Bikes BSA Norton Triumph Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too The specific models covered by this manual are BSA 500cc Unit Twins 1963 1972 BSA 650cc Unit Twins 1963 1972 Norton 750cc Commando 1969 1975 Norton 850cc Commando 1969 1975 Triumph 500cc Twins 1963 1979 Triumph 750cc Twins 1963 1979 **Service Manual International 100 and 125 Loaders, SM-27** ,1967 Service Manual; Tractor Engines, 2-85, 2-105 White Farm Equipment Co,1981 **John Deere 102 Lawn and Garden Tractor Technical Service Repair Manual** ,2005-01-15
5010-I Tractor Service Manual Deere & Company,1963

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