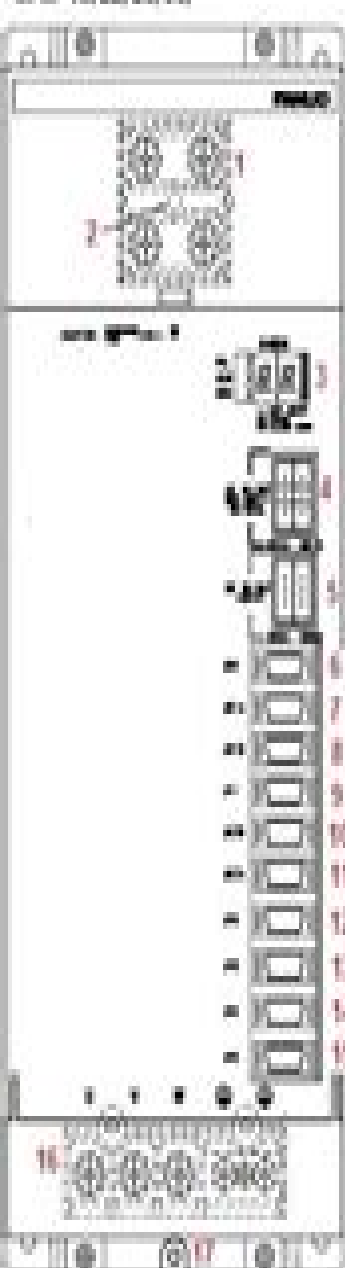
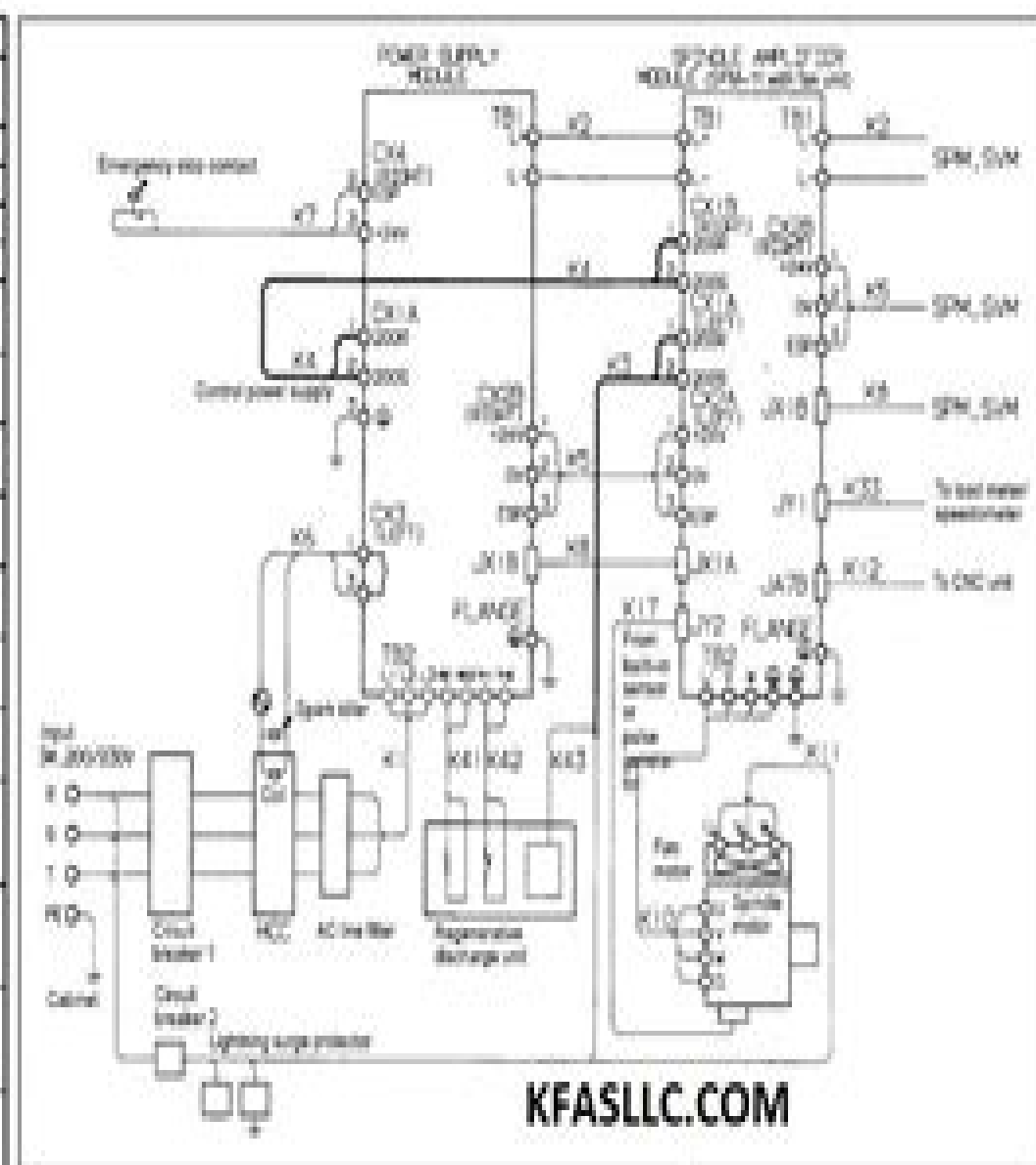


SPM-15, 22, 26, 30



Names of connectors and terminal blocks

	Names	Display
1	DC link terminal block	
2	DC link charge LED	
3	Status LED	STATUS
4	200VAC I/O connector	CK14CK18
5	24VDC I/O connector	CK54CK58
6	Signal check connector	JK4
7	Output connector for interface between modules	JK14
8	Input connector for interface between modules	JK18
9	Connector for load meter and speedometer	JK11
10	Input connector for electric serial interface	JK16
11	Output connector for electric serial interface	JK14
12	Connector for pulse generator built-in sensor	JK12
13	Connector for magnetic sensor and external single rotation signal	JK13
14	Connector for position coder and high-resolution position coder	JK14
15	Connector for Co-ax sensor for spindle and built-in Co-ax sensor	JK15
16	Terminal block for motor power line	
17	Tapped hole for grounding the frame	



**WARNING**  
Do not touch module components or connected cables while this LED is lit. There is a danger of electric shock.

# Manual Alarmas Fanuc

**Sanjay Sharma**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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left to practice all the coordinate systems This will help in understanding this chapter easily In this most of the machining centers functions of machines working method of the machine and the main parts of the machine control panel buttons related to the operator panel have been described in detail Simple method of making programs has been explained with examples An attempt has been made to cover most of the machining processes in this Different types of materials and detailed pictures have been included to help in understanding it My feeling is that anyone who wants to make their future in CNC programming will benefit from this book and they will emerge as a successful CNC programmer Many readers who may need some other different kind of programmer will benefit from these references with additional information On the other hand those who do not need further information about CNC programming can ignore those few pages and only explore the topics covered in this book I sincerely hope that this book will help you transform from a better CNC operator to a programmer by understanding not only the HOW but also the WHY of many programming techniques CNC Programming

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Modern Marine Engineer's Manual Everett C. Hunt, Gus Bourneuf, 1999 This book is designed to serve as a textbook for students and a reference for today's engineering officers port engineers superintendent engineers and other maritime professionals Steam turbine propulsion systems are included but the coverage has been reduced in recognition of the popularity of main propulsion diesel engines covered in volume 2 and the anticipated increasing applications of aeroderivative gas turbines Reciprocating steam engines have been eliminated Pumps pumping systems and heat exchangers are given extensive coverage Computer applications for machinery and system management are presented including an entire chapter on maintenance management Relevant material on international and national laws classification society requirements and standards such as ISO 9000 series and the ISM code are included in the text The characteristics of fuels

are presented along with a discussion of fuel testing and analysis and a section on bunkering A chapter on safety and management discusses shipboard engineering operations shipyard repair planning and economics and safety management Each chapter includes review questions and references for additional study      **Mergent International Manual** ,2009

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