

OPERATOR'S MANUAL PX30R-XXX-XXX-CXXX

INCLUDING: OPERATION, INSTALLATION AND MAINTENANCE

RELEASED: 2-4-05
REVISED: 10-27-17
(REV: N)

3" DIAPHRAGM PUMP

1:1 RATIO (METALLIC)



**READ THIS MANUAL CAREFULLY BEFORE INSTALLING,
OPERATING OR SERVICING THIS EQUIPMENT.**

It is the responsibility of the employer to place this information in the hands of the operator. Keep for future reference.

SERVICE KITS

Refer to Model Description Chart to match the pump material options.

637303-CXXX for Fluid Section repair **with** seats (see page 5).

637303-XX for Fluid Section repair **without** seats (see page 5).

NOTE: This kit also contains several air motor seals which will need to be replaced.

637369 for Air Section repair (see page 7).

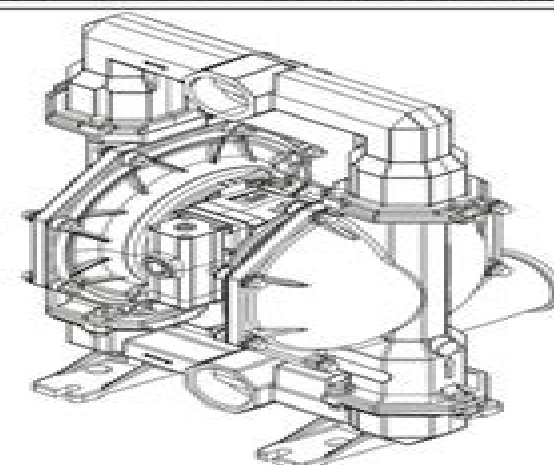
637374-X Major Air Valve assembly (see page 8).

PUMP DATA

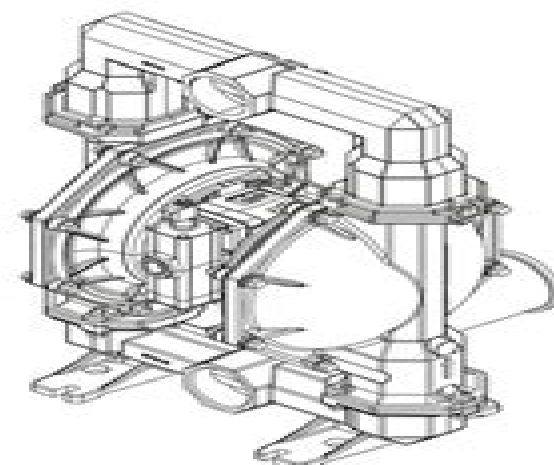
Models	see Model Description Chart for "-XXX"
Pump Type	Metallic Air Operated Double Diaphragm
Material	see Model Description Chart
Weight ..	PX30R-XX-XXX-CXXX .. 221.1 lbs (100.3 kgs)
	PX30R-ASX-XXX-CXXX, -BSX .. 228.8 lbs (103.8 kgs)
	PD30R-FSX-XXX-CXXX, -DSX .. 245.6 lbs (111.4 kgs)
Maximum Air Inlet Pressure	120 psig (8.3 bar)
Maximum Material Inlet Pressure	10 psig (0.69 bar)
Maximum Outlet Pressure	120 psig (8.3 bar)
Maximum Flow Rate	237 gpm (897 lpm)
	flooded inlet .. 275 gpm (1041 lpm)
Displacement / Cycle @ 100 psig	2.8 gal. (10.6 lit.)
Maximum Particle Size	3/8" dia. (9.5 mm)
Maximum Temperature Limits (diaphragm / ball / seat material)	
E.P.R. / EPDM	-60° to 280° F (-51° to 138° C)
Hytrel®	-20° to 180° F (-29° to 82° C)
Kynar® PVDF	10° to 200° F (-12° to 93° C)
Nitrile	10° to 180° F (-12° to 82° C)
Polypropylene	35° to 175° F (2° to 79° C)
Santoprene®	-40° to 225° F (-40° to 107° C)
PTFE	40° to 225° F (4° to 107° C)
Viton®	-40° to 350° F (-40° to 177° C)
Dimensional Data	see page 9
Mounting Dimensions ..	10-5/32" x 12-1/16" (258 mm x 306 mm)
Noise Level @ 70 psig, 50 cpm @	83.0 dB(A) @

① Tested with 67263 muffler assembly installed.

② The pump sound pressure levels published here have been updated to an Equivalent Continuous Sound Level (L_{Aeq}) to meet the intent of ANSI S1.13-1971, CAGI-PNEUROP 55.1 using four microphone locations.



MODEL PD30R



MODEL PE30R

Figure 1

Ingersoll R Operator Manual

Christian Drosten



Ingersoll R Operator Manual:

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Table of Contents Ingersoll R Operator Manual

1. Understanding the eBook Ingersoll R Operator Manual
 - The Rise of Digital Reading Ingersoll R Operator Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ingersoll R Operator Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ingersoll R Operator Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ingersoll R Operator Manual
 - Personalized Recommendations
 - Ingersoll R Operator Manual User Reviews and Ratings
 - Ingersoll R Operator Manual and Bestseller Lists
5. Accessing Ingersoll R Operator Manual Free and Paid eBooks
 - Ingersoll R Operator Manual Public Domain eBooks
 - Ingersoll R Operator Manual eBook Subscription Services
 - Ingersoll R Operator Manual Budget-Friendly Options

6. Navigating Ingersoll R Operator Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ingersoll R Operator Manual Compatibility with Devices
 - Ingersoll R Operator Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ingersoll R Operator Manual
 - Highlighting and Note-Taking Ingersoll R Operator Manual
 - Interactive Elements Ingersoll R Operator Manual
8. Staying Engaged with Ingersoll R Operator Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ingersoll R Operator Manual
9. Balancing eBooks and Physical Books Ingersoll R Operator Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ingersoll R Operator Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Ingersoll R Operator Manual
 - Setting Reading Goals Ingersoll R Operator Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ingersoll R Operator Manual
 - Fact-Checking eBook Content of Ingersoll R Operator Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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