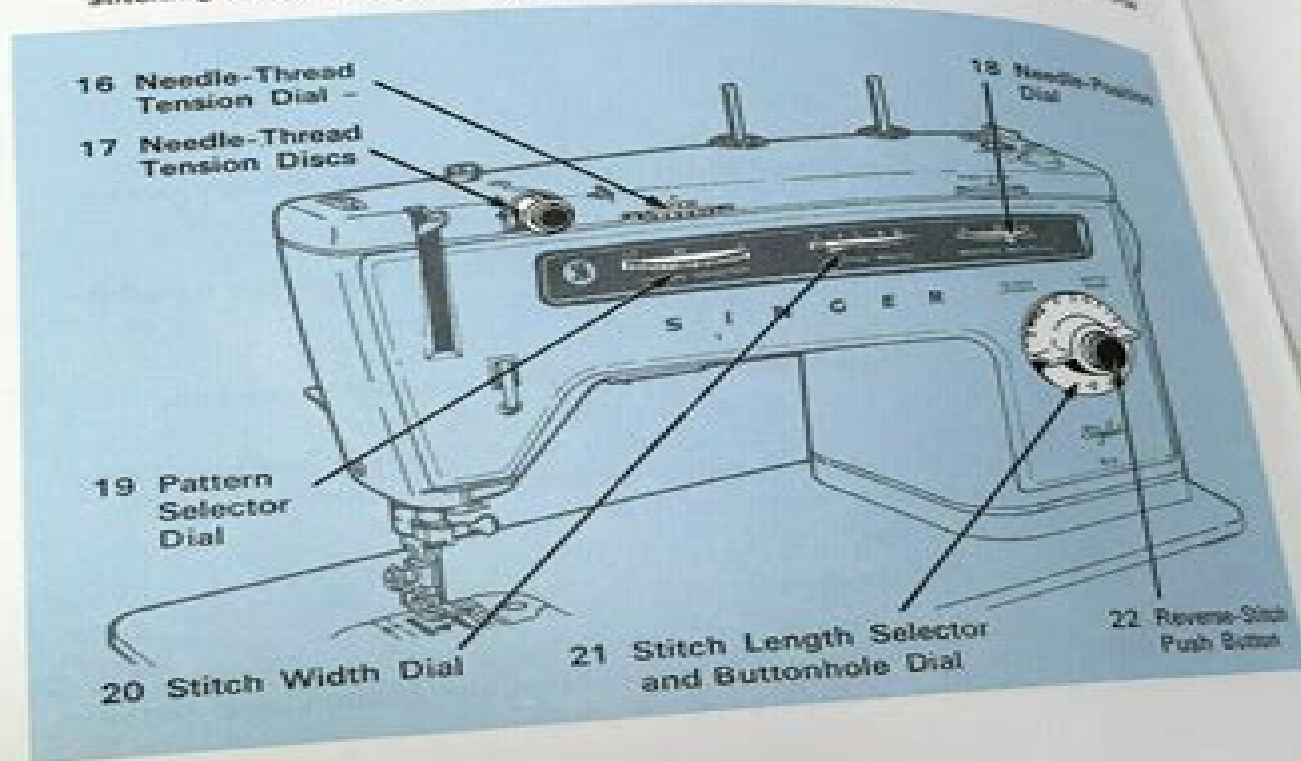


16. **Needle-Thread Tension Dial** lets you select just the right tension for your needle, thread, and fabric. The numbers eliminate guesswork in duplicating tension.
17. **Needle-Thread Tension Discs**, controlled by the tension dial, regulate the tension of tension on your needle thread.
18. **Needle-Position Dial** places needle in either left, center or right position. Use center position for straight stitching.
19. **Pattern Selector Dial** lets you select a variety of practical and decorative patterns and *Flexi-Stitch* patterns.
20. **Stitch Width Dial** controls the width of zig-zag stitching and positions needle for straight stitching. Use 1 setting for straight stitching.
21. **Stitch Length Selector and Buttonhole Dial** allows for a variety of stitch lengths, including FINE for zig-zag satin stitching. Has special settings for buttonholing and *Flexi-Stitch* pattern sewing.
22. **Reverse-Stitch Push Button** has two separate functions. It lets you reverse stitching direction and balance buttonhole stitch density.



23. **Hand Wheel Disc** engages hand wheel to sewing mechanism. Disengage hand wheel for bobbin winding by pressing  button symbol on disc.

24. **Transparent Bobbin** shows thread level. It is easily removed for bobbin winding.

25. **Power and Light Switch** controls power and the sewing light.

26. **Electrical Connect Trolley** are designed for safety.

See instructions for operating machine.

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