

SLEW CYLINDERS

Dismantling and Assembly

Drain the oil from the slew gearbox.

Slacken bolts **A** and use hydraulic pressure to break the seal between cylinder **B** and the gearbox body. Disconnect and blank hose **C**. Remove the bolts and cylinder.

The piston head seals **D** can be renewed with the piston head still fitted. To remove the piston head, unscrew bolt **E**.

Note: If the rack is to be removed, the piston head will not pass through the rack housing. Prevent rack rotation when slackening bolt **E** by leaving the pinion in engagement with the rack.

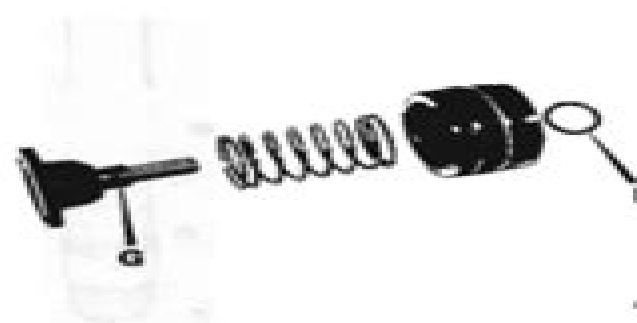
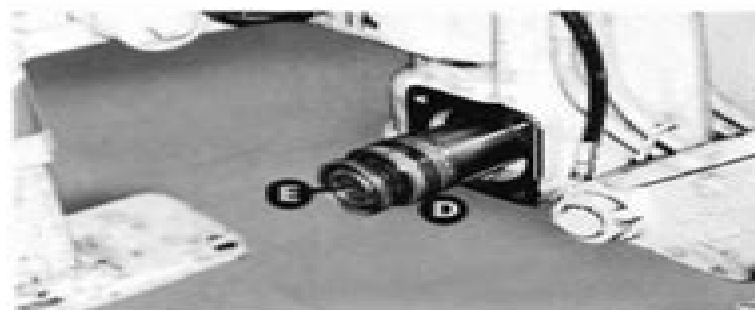
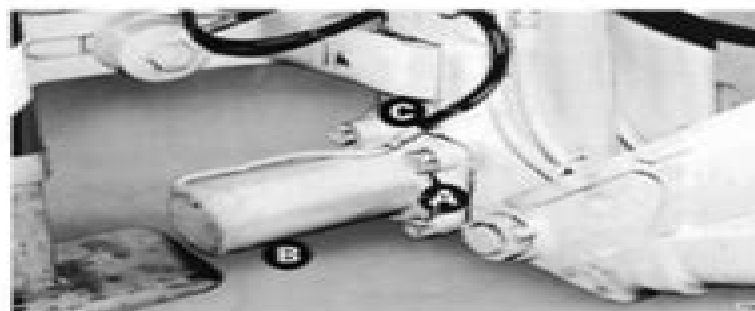
Ensure that the new 'O' ring **F** and spacer **G** are correctly located.

Apply JCB Multi-gasket on joint face between cylinders **B** and the gearbox body.

Refill gearbox with oil specified on page 1/1-1.

Torque Settings

Item	Nm	Kgf m	lbf ft
A	970	99	715
E	405	41	300



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