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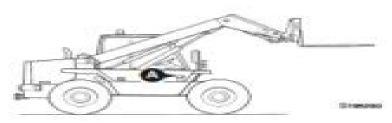
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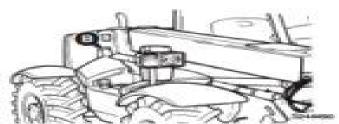
Filling the Tank:

At the end of every working day, remove cap A and fill the tank with the correct type of fuel. This will prevent overnight condensation from developing in the fuel.

We recommend that you look the fuel cap to prevent theft and tampering.

On machines from serial number 279001 the filter cap B is the lockable type.





Cleaning the Lift Pump Gause Machines with "A" Series Engines

The lift pump is located on the left hand side of the engine.

1 Open the Singine Cover.

Note: Later Machines are fitted with a different lift pump, go to step 4.

- 2 Unsorew bolt A. Lift off the cap B, sealing ring C and gause D. Wash the gause with clean fuel and a soft brash.
- 3 Place the gause D into the pump; make sure the larger hole in the gause fits over the pipe in the pump. Fit a new sealing ring C, then install the cap S. Fit a new sealing ring E to the bolt A. Fit and lighten the bolt. Check for leaks.

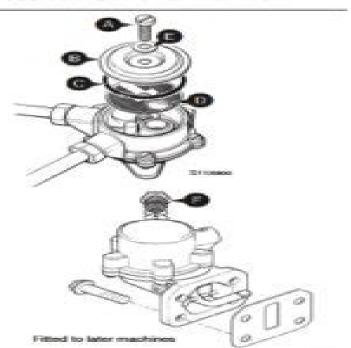
Note: Over tightening bolt A could distort seal C. Tighten the bolt only enough to seal the joint.

- 4 On later machines the filter gauze is fitted to the section side of the pump. Remove union F and clean the gauze with clean fuel and a soft break.
- 5 Fit gauze and union F and tighten. Check for leaks.

Note: Take core not to over tighten the union F.

A CAUTION

Running the engine with air in the system could damage the fuel injection pump. After maintenance, remove air from the system.



<u>**Jcb 520 Loadall Service Manual**</u>

Xiaolong Qi

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