



Figure 10. Measuring the Weight of the Valve Seat Inset

6. Measure the outside diameter of the valve seat inset. See Figure "Measuring the Outside Diameter of the Valve Seat Inset".



Figure 11. Measuring the Outside Diameter of the Valve Seat Inset

7. Calculate the machining adjustment. See Figure "Determining the Machining Adjustment".



Figure 12. Determining the Machining Adjustment

8. Determine the valve seat inset base (dimension "A" listed in Table "Repair Stage Specifications").

Base Base is Cylinder Head - Outside Diameter of Valve Seat Inset			
(see Figure - A)		(see Figure - B)	
Intake	Exhaust	Intake	Exhaust
mm (in.)	mm (in.)	mm (in.)	mm (in.)
15.000-15.025 (40.000-40.025)	15.075-15.100	40.075-40.100	
Standard	(1.578-1.579) (1.575-1.576)	(1.5807-1.5811)	(1.5775-1.5779)
15.000-15.025 (40.000-40.025)	15.075-15.100	40.075-40.100	
Standard	(1.580-1.581) (1.575-1.580)	(1.5805-1.5809)	(1.5805-1.5809)
15.000-15.025 (40.000-40.025)	15.075-15.100	40.075-40.100	
Stage 1	(1.580-1.580) (1.584-1.585)	(1.5804-1.5808)	(1.5875-1.5879)

Table 12. Repair Stage Specifications

Note: Choose the repair stage corresponding to the size of the outside diameter of the valve seat inset (Dimension "B" listed in Table "Repair Stage Specifications"), as measured in the previous step.

9. Measure the diameter of the pilot (P). See Figure "Determining the Machining Adjustment".
10. Add the diameter of the pilot to the valve seat base and divide by two. Use this formula: $M = (A + P) / 2$. Example: If the valve seat base is 1.578 inches, and the diameter of the pilot is 0.571 inches, $M = (1.578 + 0.571) / 2 = 1.051 / 2 = 0.525$ inches.

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Aviation Unit and Intermediate Maintenance Manual ,1990 *Operator's, organizational, direct support, and general support maintenance manual (including repair parts and special tools list) for trailer, tank, potable water, 400 gallons, 1-1/2 ton, 2 wheel, M149 (2330-00-542-2039), M149A1 (2330-00-832-8801), and M625 (2330-00-782-6059).* ,1989 **Monthly Catalog of United States Government Publications** ,1994 **Operator's, Unit, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools Lists) for Trailer, Chassis, 1-ton, 2-wheel M514 (NSN 2330-00-542-5753) and Trailer, Chassis, 2-ton, 2-wheel M390C (NSN 2330-00-542-3491).** ,1991

Department of Transportation and Related Agencies Appropriations for Fiscal Year 1978 United States. Congress. Senate. Committee on Appropriations. Subcommittee on Transportation and Related Agencies,1977 **Monthly Catalogue, United States Public Documents** ,1994 *Intelligent Bridge Maintenance and Management* Gang Wu,ZhiQiang Chen,Ji Dang,2024-08-17 This book provides a timely introduction to the methodology of Intelligent Bridge Maintenance and Management IBM M and a comprehensive synthesis of emerging digital technologies for realizing IBM M The authors who carry research teaching and consulting experience in the USA Japan and China present the background principles methods and application examples of essential IBM M solutions in eight dedicated chapters The digital technologies covered in this book include Artificial intelligence big data machine learning computer vision Data fusion 3D building information digital twin modeling virtual and augmented reality Internet of things sensors robotics including unmanned vehicles The book targets the audience in the broader Bridge Engineering community including academic researchers students bridge owners and technology providers **Agreement for Administering the Construction Grants Program Between the United States Environmental Protection Agency, Region II and New Jersey Department of Environmental Protection** New Jersey. Department of Environmental Protection,1981 Flight Information Manual ,1954 *Introduction to Health and Safety at Work* Phil Hughes MBE,Ed Ferrett,2020-12-21 Introduction to Health and Safety at Work covers the fundamentals of occupational safety and closely follows the NEBOSH National General Certificate syllabus which was updated in 2019 and came into use in 2020 Highly illustrated and over 600 pages in length it covers all of the essential elements of health and safety management the legal framework risk assessment and control standards and also includes checklists report forms and record sheets to supplement learning It also has an extensive summary of current health and safety legislation Aligned to the NEBOSH National General Certificate in Occupational Health and Safety Practice questions and answers to test knowledge and increase understanding In addition to helping students study for the NGC it is used for reference and revision on other Health and Safety qualifications at level 3 and above including the Nebosh Diploma It is also a source of reference and guidance for health and safety practitioners in the workplace **Manual of Electrical Undertakings** ,1927 Microsoft Forefront Threat Management Gateway (TMG)

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