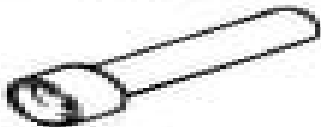
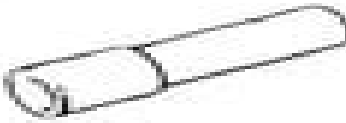


Item	Item	kgf cm	lbf ft
Oil pump	55-65	5.5-6.5	40.8-47.9
Pressure hose to oil pump	2.2-2.3 (Long one)	2.2-2.3	16.3-24.3
Oil pump mounting bolt	1.7-2.6 (Short one)	1.7-2.6	12.5-19.2
Oil pump pressure switch	17-23	0.17-0.23	12.5-17.0
Oil pump bracket mounting bolt	39-60	3.9-6	28.8-44.3
Pump cover to pump body	3.3-3	3.3-4.3	24.3-31.7
Suction connector to oil pump body	1.3-1.6-4	1.36-1.64	10.0-13.6
Flow control valve connector to pump body	70-80	7-8	51.8-58.0
Steering hoses and oil reservoir			
Oil reservoir bracket mounting bolt	4-6	0.4-0.6	3.0-4.4
Cooler tube clamp mounting bolt	4-6	0.4-0.6	3.0-4.4
Tube clip and tube bracket	4-6	0.4-0.6	3.0-4.4
Pressure hose bracket mounting bolt	4-6	0.4-0.6	3.0-4.4
Clamp hose	4-6	0.4-0.6	3.0-4.4

LUBRICANTS

Items	Specified lubricant	Quantity
Steering column bearing	Multipurpose grease SAE J210a, NLGI No.2	As required
Steering gear box rack, pinion gear part	Multipurpose grease SAE J210a, NLGI No.2	As required
Belts	Silicone grease	As required
Oil pump	Power steering fluid (PSF-3)	As required
Power steering fluid	Power steering fluid (PSF-3)	1.0 lit (0.88 qts.)

SPECIAL TOOLS

Tool (Number and Name)	Illustration	Use
09022-31100 Valve stem oil seal installer		Installation of the pinion gear bearing
09022-32100 Front oil seal installer		Installation of the pinion gear oil seal

Hyundai Sonata Nf Workshop Manual

Hussin A.Rothana



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