

REASSEMBLY continue

1. Clean all gasket surfaces of the cylinder block and the cylinder head.
2. Install a new cylinder head gasket onto the cylinder head assembly. Do not apply sealant to the gasket and do not reuse the old cylinder head gasket.
3. Install the cylinder head bolts. Starting at the center, tighten all cylinder head bolts in sequence as shown in illustration, using the Cylinder Head Bolt Wrench. Repeat the procedure, retightening all cylinder head bolt to the specified torque.

## CYLINDER HEAD FLATNESS

## Tightening torque

When cold : 80-70 Nm (600-700 kg.cm, 43-51 lb.ft)

When hot : 70-75 Nm (700-750 kg.cm, 51-54 lb.ft)



4. Move the timing belt tensioner pulley toward the tension pump and temporarily secure it.
5. Install the timing belt on the camshaft sprocket, making sure that the tension roller is tightened by turning the camshaft sprocket in reverse. Make sure all timing marks are in alignment.
6. Adjust the timing according to the "Timing Belt" section.

7. Install the rocker cover and tighten the bolts to the specified torque.

## Tightening torque

Rocker cover bolt : 8-10 Nm (60-100 kg.cm, 5-7 lb.ft)

8. Install the timing belt cover.
9. Install the new intake manifold gasket and the intake manifold. Tighten the nuts and bolts to the specified torque.

## Tightening torque

Manifold nuts and bolts (both intake and exhaust) :

15-20 Nm (150-200 kg.cm, 11-15 lb.ft)

10. Install the new exhaust manifold gasket and the exhaust manifold. Tighten the exhaust manifold attaching nuts to the specified torque.
11. Install the surge tank and tighten the nuts and bolts to the specified torque.

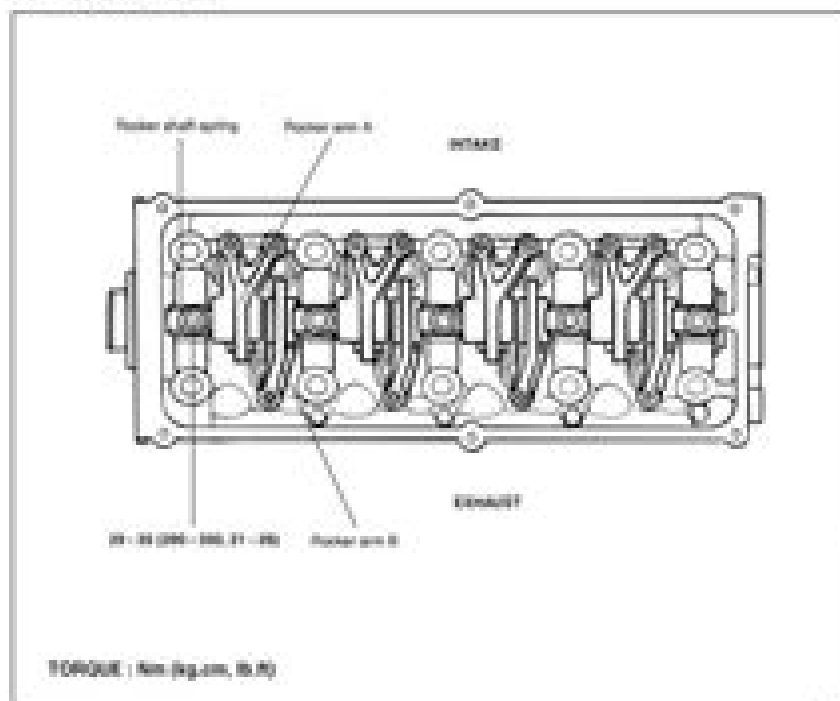
## Tightening torque

Surge tank to inlet manifold nuts and bolts :

15-20 Nm (150-200 kg.cm, 11-15 lb.ft)

12. Install the ignition coil.
13. Install the air intake hose.
14. Connect the vacuum hoses, fuel hoses and coolant hoses.
15. Install breather hoses.

## ROCKER ARM

COMPONENTS continue

TORQUE : Nm (kg.cm, lb.ft)

DISASSEMBLY continue

1. Remove the breather hoses and PCV valve.
2. Remove the timing belt cover.
3. Remove the rocker cover.
4. Loosen the flange bolts and remove the rocker arm shaft, rocker arms and rocker arm shaft springs as an assembly.
5. Remove the bolts, the rocker arms and arm shaft springs from the rocker arm shaft.

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**LP Steffe**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the LP Steffe text.

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