

INJECTION MOLDING TROUBLESHOOTING REFERENCE GUIDE

Problem / Effect	Injection Pressure	Cycle Time	Injection Hold Time	Recirculation Gate Size	Gate Last Length	Nozzle Opening	Adjust Feet	Clamp Pressure	Back Temp	Heat Temp	Injection Speed	Injection Time	Gate Pressure	Gate Temp	Nozzle Heating Band	Control Action
Wash at Gate	▲			▲					◆	▲	▼					
Wrinkles									▼	▲	▼	▼	▼	▲		⊗
Gate Sticking				▲	▼				◆	▲	▼	▼	▲		⊗	⊗
Flash	▼		▼					▲	▼	▼	▼	▼	▼			
Jacking				▲	▼	▲			◆	▲	▼				⊗	
Distortion	▼				▼	▲			▲	▲	▼					⊗
Part Shrink, Stability	▲		▲	▲					◆	◆						
Part Surface Finish	▲			▲					▼	▲						
Short Shot	▲	▲		▲	▼		◆		▲	▲	▲					
Sink Marks	▲		▲	▲	▼		◆		▼	▼			▲	▲		
Spoke Sticking	▼	▲	▼							▼					⊗	⊗
Shrink in Cavity	▼	▲	▼				◆		▼	▼						
Warpage	▼	▲							▼	▼	▼		▼			
Weld Marks	▲		▲				◆		▼	▼				▲		
Weld Mark	▲		▲	▲					▲	▲	▲			▲		
Weld Marks	▼			▲		▲			◆		▼	▼	▼	▲		

Check the key variables in the order indicated by the numbers.



Injection Moulding Troubleshooting Guide

CH Cherryholmes



Injection Moulding Troubleshooting Guide:

Reviewing **Injection Moulding Troubleshooting Guide**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Injection Moulding Troubleshooting Guide**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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