

Brief Overview Manual Guide i

ROUGH-FACING THE PART

4. Insert Start Tool Fixed Form Sentence

5. Create Rough Facing Turning Cycle

6. Set Cutting Conditions

7. Define Shape Geometry

8. Insert End Tool Fixed Form Sentence

9. Verify Program with 3D Simulation

04:10.20

ACTUAL POS. (MM)		DIST. TO GO		SPINDLE		D. COMPENS.	
X	10.0000	0.0000	S	1000			
Z	20.0000	0.0000					
C	0.0000	0.0000	F	0.00			
Y	0.0000	0.0000					

FEED 1000/REV

1000 10 60
0.04 00 97
1.00 0.1 1.2 1

LINE NO.	DESCRIPTION	STATUS
10	START TOOL 1	
11	END	
12	ROUGH FACING	
13	ROUGH FACING	
14	END	
15	END	

3D SIMULATION

1000 10 60
0.04 00 97
1.00 0.1 1.2 1

Manual Guide I Test

Daniel F McAuley



Manual Guide I Test:

Monthly Catalog of United States Government Publications United States. Superintendent of Documents, 1995
February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications
September issue includes List of depository libraries June and December issues include semiannual index **Monthly Catalogue, United States Public Documents**, 1994 *ScaLAPACK Users' Guide* L. S. Blackford, J. Choi, A. Cleary, E. D'Azevedo, J. Demmel, I. Dhillon, J. Dongarra, S. Hammarling, G. Henry, A. Petitet, K. Stanley, D. Walker, R. C. Whaley, 1997-01-01
ScaLAPACK is an acronym for Scalable Linear Algebra Package or Scalable LAPACK It is a library of high performance linear algebra routines for distributed memory message passing MIMD computers and networks of workstations supporting parallel virtual machine PVM and or message passing interface MPI It is a continuation of the LAPACK project which designed and produced analogous software for workstations vector supercomputers and shared memory parallel computers Both libraries contain routines for solving systems of linear equations least squares problems and eigenvalue problems The goals of both projects are efficiency scalability reliability portability flexibility and ease of use **Index of Limited Documents**
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Nisar Ahmed, 2010-02-26 Adopting new fabrication technologies not only provides higher integration and enhances performance but also increases the types of manufacturing defects With design size in millions of gates and working frequency in GHz timing related defects have become a high proportion of the total chip defects For nanometer technology designs the stuck at fault test alone cannot ensure a high quality level of chips At speed tests using the transition fault model has become a requirement in technologies below 180nm Traditional at speed test methods cannot guarantee high quality test results as they face many new challenges Supply noise including IR drop ground bounce and Ldi dt effects on chip performance high test pattern volume low fault defect coverage small delay defect test pattern generation high cost of test implementation and application and utilizing low cost testers are among these challenges This book discusses these challenges in detail and proposes new techniques and methodologies to improve the overall quality of the transition fault test
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