

USING THE SHAFT HOG

☉ PRE-ALIGNMENT

➡ SETTING UP

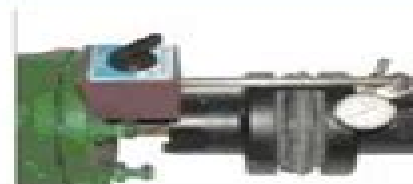
☉ MEASURING MISALIGNMENT

➡ CORRECTING MISALIGNMENT



1 PRE ALIGNMENT: CHECK RUN OUT

1. Mount the dial indicator to the magnetic base.
2. Affix the magnetic base to the machine base, a bearing housing, or any fixed point in space.
3. Adjust the indicator so that it contacts the shaft or hub you intend to measure.
4. Slowly rotate the shaft that you're measuring until the dial reaches a maximum or minimum.
5. Set the dial indicator to zero.
6. Rotate the shaft until the dial gauge reaches a maximum or a minimum reading.
7. This is the amount of run out.



2 PRE ALIGNMENT: ROUGH ALIGN

1. Rough align the machine vertically using a scale.
2. Rough align the machine horizontally using a scale.



3 PRE ALIGNMENT: OBVIOUS SOFT FOOT

1. Loosen all of the mounting bolts.
2. Find any loose shim packs.
3. Correct the loose shim packs by adding shims.



Mini Hog Manual

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