



SERVICE PARTS LIST

BULLETIN NO.
54-42-2400

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS

M12™ Sub-Compact 1/4" Hex Driver

CATALOG NO. 2401-20

STARTING
SERIAL NO.

B30A

REVISED BULLETIN

DATE

Nov. 2009

WIRING INSTRUCTION

SEE NOTES

00 3

EXAMPLE:

Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

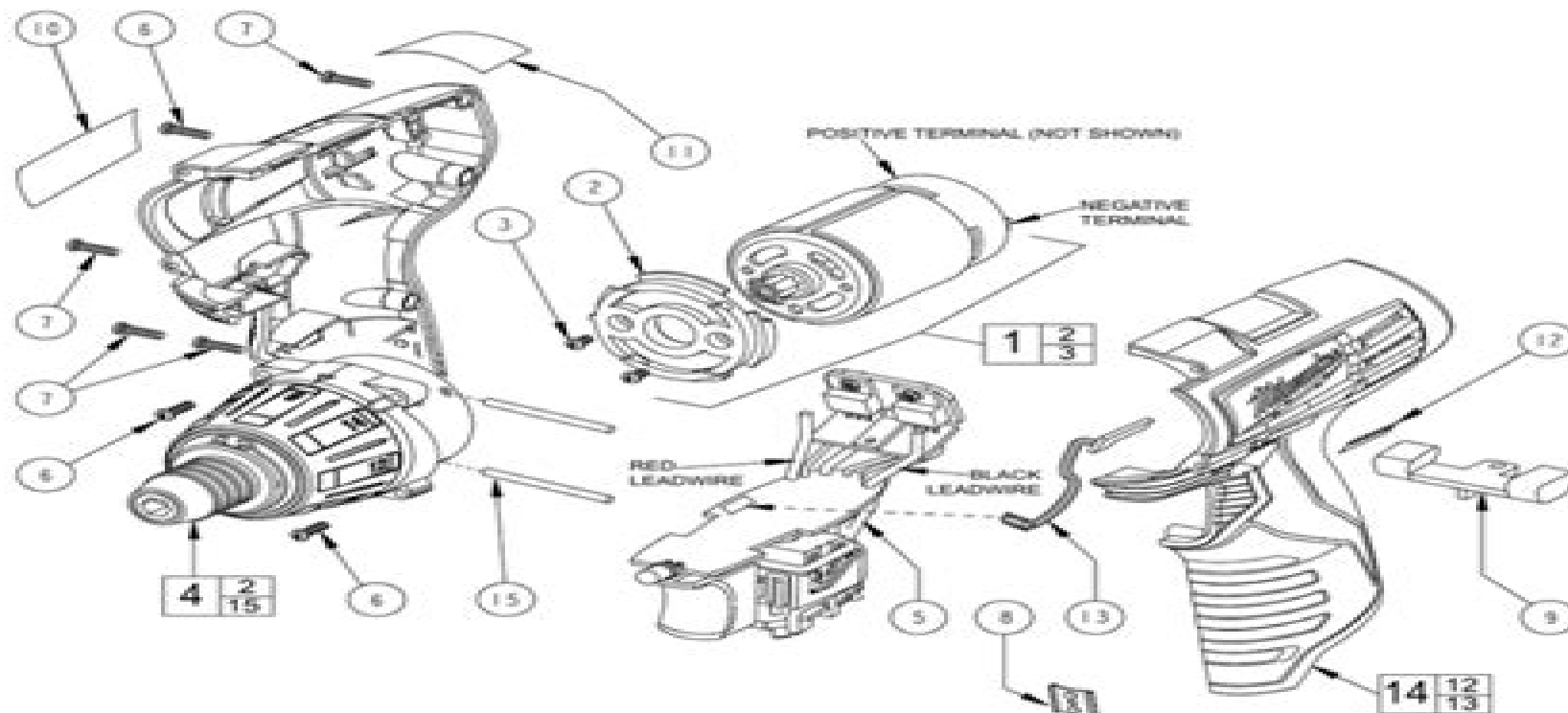


FIG.	PART NO.	DESCRIPTION OF PART
1	23-30-0095	Motor assembly
2	44-66-0155	Motor mount plate
3	05-61-0200	Screw
4	14-29-0095	Gearcase assembly
5	23-66-1095	Electronics module assembly
6	06-82-2400	Screw
7	06-82-2395	Screw
8	42-70-0055	Housing clip
9	45-24-0095	Forward/reverse button
10	12-30-2400	Service nameplate
11	10-15-0955	Warning label
12	10-20-0760	Fuel gauge label
13	22-09-0075	Fuel gauge
14	31-50-2400	Housing assembly
15		Metal pin

NO. REQ.
(1)
(1)
(2)
(1)
(1)
(5)
(4)
(1)
(1)
(1)
(1)
(1)
(1)
(2)

NOTES:

- 1, 2, 4 **IMPORTANT:** See the back side of this bulletin if servicing the motor assembly (1) or the gearcase assembly (4).
- 5, 1 Solder red lead wire from electronics module assembly (5) to positive terminal (red) of Motor Assembly. Solder black lead wire from electronics module assembly (5) to negative terminal of Motor Assembly.
- 5, 13 Insert the fuel gauge (13) wire assembly into the electronics module assembly.

Milwaukee Power Tools Manual

Marcel A. Müller



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Table of Contents Milwaukee Power Tools Manual

1. Understanding the eBook Milwaukee Power Tools Manual
 - The Rise of Digital Reading Milwaukee Power Tools Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Milwaukee Power Tools Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Milwaukee Power Tools Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Milwaukee Power Tools Manual
 - Personalized Recommendations
 - Milwaukee Power Tools Manual User Reviews and Ratings
 - Milwaukee Power Tools Manual and Bestseller Lists

5. Accessing Milwaukee Power Tools Manual Free and Paid eBooks
 - Milwaukee Power Tools Manual Public Domain eBooks
 - Milwaukee Power Tools Manual eBook Subscription Services
 - Milwaukee Power Tools Manual Budget-Friendly Options
6. Navigating Milwaukee Power Tools Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Milwaukee Power Tools Manual Compatibility with Devices
 - Milwaukee Power Tools Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Milwaukee Power Tools Manual
 - Highlighting and Note-Taking Milwaukee Power Tools Manual
 - Interactive Elements Milwaukee Power Tools Manual
8. Staying Engaged with Milwaukee Power Tools Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Milwaukee Power Tools Manual
9. Balancing eBooks and Physical Books Milwaukee Power Tools Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Milwaukee Power Tools Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Milwaukee Power Tools Manual
 - Setting Reading Goals Milwaukee Power Tools Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Milwaukee Power Tools Manual
 - Fact-Checking eBook Content of Milwaukee Power Tools Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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