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This manual was prepared in close cooperation with British Leyland Motors in order to provide complete, authentic and up-to-date maintenance and repair information. The Driver's Handbook, which comprises the first part of this manual, is the handbook provided with every new MGB. The Workshop Manual, which comprises the second—and largest—portion of this manual, is the official factory manual. This manual contains emission control information that applies specifically to MGBs manufac-

This manual includes complete coverage of the following models sold in the United Kingdom and in North America during the model years 1962-1974.

#### Engine Types

18G, 18GA, 18GB, 18GD, 18GF 18GG, 18GH, 18GJ, 18GK (Standard, Overdrive) 18V 581F, 18V 581Y (Standard) LEV 582F, LEV 582Y (Overdrive) LEV 583F, 18V 583Y (Automatic) 18V 584Z (Standard) SSV 5852 (Overdrive) 18V 672S (Standard)

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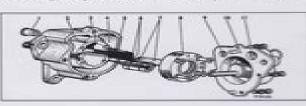
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tured for the US market, and a complete, illustrated catalog of special tools.

Including the most up-to-date, accurate, and comprehensive service information available for 1962-1974 MGBs, this manual is an indispensable resource for both the professional mechanic and the MGB enthusiast. The publisher has incorporated additional factory procedures and specifications that have become available following the publication of the original factory information.



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