



International Fluid Power Society Connector & Conductor Subject Matter Outline

Job Responsibility: Product Identification

- Understand basic components of hose construction to be able to identify hose types.
- Use the layline information to identify the hose specifications.
- Identify terminal end(s) type and type of hose. Consult manufacturer's guidelines to determine pressure ratings of the fittings, hose and their suitability for specific application.
- Identify fittings and end connections using calipers, thread gauges, seat gauges and other suitable means to ensure proper compatibility with operating system.
- Identify port and fitting threads using measuring tools and charts to ensure the proper fittings are used to make the assembly.
- Identify flange type for the establishment of pressure rating suitability for application

Job Responsibility - Assembly Component Selection

- Use appropriate charts to determine ratings for stainless and carbon steel tubing for proper selection and application.
- Use the "STAMPED" acronym to determine the correct hose assembly parameters.
- Use the "STAMPED" method in selecting the proper tubing and fitting for a metal tube assembly.
- Examine for external physical abuse to determine and select the correct abrasion resistant material to prevent future hose damage.
- Use pressure conversion charts to convert metric (MPa) to English (psi) values to ensure use of correct assembly components.
- Determine correct hose replacement by measuring existing assembly. Select hose tube materials based on pressure ratings and fluid to ensure correct hose assembly.
- Select "O" rings using catalog information to prevent fitting leakage.
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Job Responsibility - Assembly Procedure and Operation

- Cut hose to measured length using proper equipment and procedures for assembly.
- Skive hose to proper length using proper equipment and procedures.
- Determine and mark insertion depth on hose to specifications.
- Perform crimp machine inspection and calibration to ensure proper final hose assembly.
- Use calipers to measure crimp dimensions.
- Assemble "field attachable" fittings to manufacturers' recommendations.
- Properly position and tighten hose clamps per manufacturers' specifications.
- Determine elbow displacement for double elbow assemblies.
- Clean hose assembly and determine cleanliness level.
- Flare tubing to make tubing assembly.
- Inspection of flareless fitting assembly.
- Inspection and assembly of two ferrule fittings.

Ifps Documentation Guide

Yan Bai



Ifps Documentation Guide:

The book delves into Ifps Documentation Guide. Ifps Documentation Guide is an essential topic that needs to be grasped by everyone, from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Ifps Documentation Guide, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:

- Chapter 1: Introduction to Ifps Documentation Guide
- Chapter 2: Essential Elements of Ifps Documentation Guide
- Chapter 3: Ifps Documentation Guide in Everyday Life
- Chapter 4: Ifps Documentation Guide in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, this book will provide an overview of Ifps Documentation Guide. The first chapter will explore what Ifps Documentation Guide is, why Ifps Documentation Guide is vital, and how to effectively learn about Ifps Documentation Guide.
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