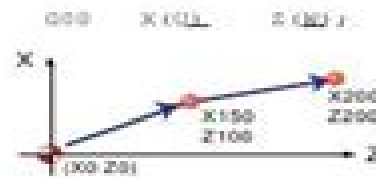


G00

G00(Positioning)

Each axes moves as much as commanded data in rapid feedrate.



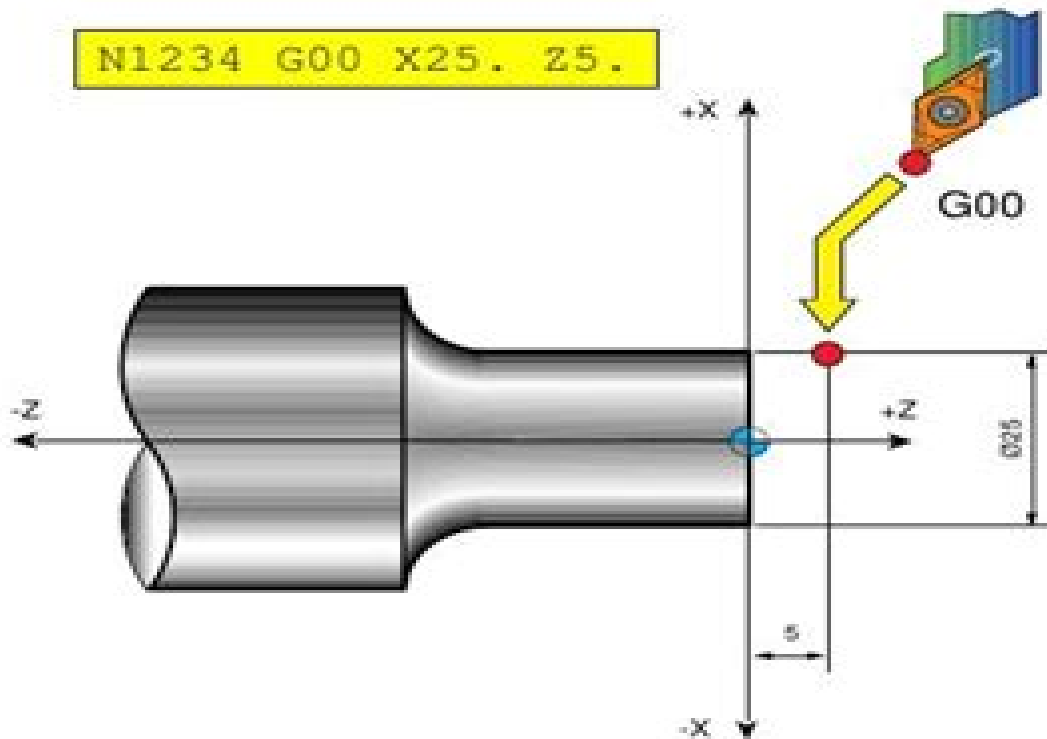
G00 X150.0 Z100.0

X200.0 Z200.0

G00 U150.0 W100.0

U50.0 W100.0

N1234 G00 X25. Z5.



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