

TESA MICRO-HITE plus M 350 / 600 / 900

*Speed of the manual vertical column
combined with the precision
of the motorised one*



All TESA MICRO-HITE plus M height gauges are unique in that they have exceptional metrological capabilities and can be used intuitively with ease. The revolutionary rotary power control combines the speed of the manual concept with the precision of the motorised one.

With their robust and stand-alone design, these electronic height gauges are optimally suited for use on the shop floor as in the inspection laboratory.

Measure lengths in the form of internal, external, height, depth or distance dimensions of geometrical part features having either a plane, parallel or cylindrical surface, whether in one or two coordinate directions – Determine the position of bores in two coordinate directions with output in both polar and Cartesian (rectangular) coordinates – Mechanically adjusted at our plant based on a patented TESA's method used to verify the correct position of the guiding column against the gauge base. This method allows form and position error to be easily and quickly detected by means of a lever-type dial indicator – Check deviations from straightness or parallelism according to ISO 1101 when used in conjunction with TESA SG-13 linked to the Power panel plus M.

- Modular design descending from the successful TESA MICRO-HITE dynasty. Also equipped with the unique rotary power control located close to the rugged base. This feature serves for guiding the column that moves on a cushion of air, commanding fast motion of the probe insert and triggering all main measuring functions. Its intuitive use allows accurate, easy handling of the column. A simple rotation causes the measuring head to move rapidly, approach the contact point quickly or slowly, probe upward or downward or execute bore measurement.
- Available in three sizes with measuring span of 365, 615 or 920 mm.
- Choice of three control panels for value processing and output.
- Metric and inch LC display with a resolution to 0,0001 and 0,001 mm, or inch equivalent.
- Autonomous run through batteries. No cumbersome cable.
- Built-in air bearing for easy displacement over the surface plate.
- Motorised measuring head for fast, accurate probing at each contact point with a constant measuring force.
- TESA μ system for matchless reliability and simplicity.
- High precision through CAA (Computer Aided Accuracy). All correction values stored in the memory still add to the mechanical precision.
- Coefficient of linear expansion matching that of steel ($11,5 \times 10^{-6} K^{-1}$).
- RS 232 data output.
- SCS calibration certificate delivered with every height gauge.

TESA MICRO-HITE plus M
main height gauges
350 / 600 / 900



Factory standard



Measuring span, application range and accuracy as stated on page M-10



Flipped socket gauge base having 3 seating points, fully tapered



Built-in air bearing for easy move of the column over the surface plate



Frontal for models:
350 x 5 mm
600 x 1 mm
900 x 5 mm



Incremental glass scale with external point, 30 μm grading distance. Opto-electronic data acquisition (TESA patent).



Measuring head mounted on a ball-bearing. Motorised head displacement at a varying speed from 7,5 up to 45 mm/s. Manual displacement: ≈ 600 mm/s. Automatic value capture with a constant measuring force.



$11,5 \times 10^{-6} K^{-1}$



1 N Coupled sensor for activating the measuring force

Continued next page

Micro Hite 600 Manual

R Barnett



Micro Hite 600 Manual:

Monthly Catalogue, United States Public Documents, 1993 Moody's Manual of Investments: American and Foreign, 1953 **Monthly Catalog of United States Government Publications** United States. Superintendent of Documents, 1993 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index **July 2023 - Surplus Record Machinery & Equipment Directory** Tom Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD July 2023 issue Vol 100 No 7 January 2024 - Surplus Record Machinery & Equipment Tom Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD November 2023 issue Vol 101 No 1 The Engineers' Digest, 1983 **Electronics & Wireless World**, 1988 **Quality Today**, 2003 Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office, 1979 Audio Amateur, 1990 **Popular Photography**, 1994-10 **Huebner's Machine Tool Specs: Boring, drilling, gear making, grinding**, 1980 EEE, 1965 Popular Photography, 1993-09 **Title Announcement Bulletin**, 1956 Electromechanical Components & Systems Design, 1960 Forthcoming Books Rose Army, 2001-06 Popular Photography, 1993-03 Popular Photography, 1993-07 **Popular Photography**, 1993-06

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