

(3) Cylinder Head and Valve



Cylinder Head Cover

1. Disconnect the breather hose (1).
2. Remove the cylinder head cover screw (2).
3. Remove the cylinder head cover (3).

(When reassembling)

- Check to see if the cylinder head cover gasket is not damaged.

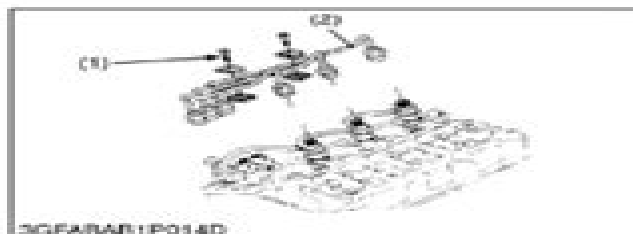
Tightening torque	Cylinder head cover screw	9.81 to 11.2 N·m 1.00 to 1.15 kgf·m 7.24 to 8.31 lbf·ft
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(1) Breather Hose

(2) Cylinder Head Cover Screw

(3) Cylinder Head Cover

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Injection Pipes

1. Loosen the screws to the pipe clamp (1).
2. Detach the injection pipes (2).

(When reassembling)

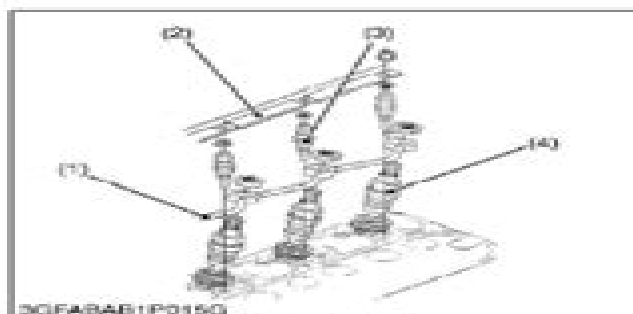
- Send compressed air into the pipes to blow out dust. Then, reassemble the pipes in the reverse order.

Tightening torque	Injection pipe retaining nut	25 to 34 N·m 2.5 to 3.5 kgf·m 18 to 25 lbf·ft
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(1) Pipe Clamp

(2) Injection Pipe

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Nozzle Holder Assembly and Glow Plug

1. Remove the overflow pipe (1).
2. Remove the nozzle holder assemblies (4).
3. Remove the copper gasket (5) and heat seal (6).
4. Remove the lead (2) from the glow plugs (3).
5. Remove the glow plugs (3).

(When reassembling)

- Replace the copper gasket and heat seal with new one.

Tightening torque	Overflow pipe retaining nut (Serial No.: below BT2999)	20 to 24 N·m 2.0 to 2.5 kgf·m 15 to 18 lbf·ft
	Overflow pipe retaining nut (Serial No.: above BU0001)	35 to 39 N·m 3.5 to 4.0 kgf·m 25 to 28 lbf·ft
	Nozzle holder assembly	49 to 66 N·m 5.0 to 7.0 kgf·m 37 to 50 lbf·ft
	Glow plug	7.0 to 14 N·m 0.80 to 1.5 kgf·m 5.8 to 10 lbf·ft

(1) Overflow Pipe

(2) Lead

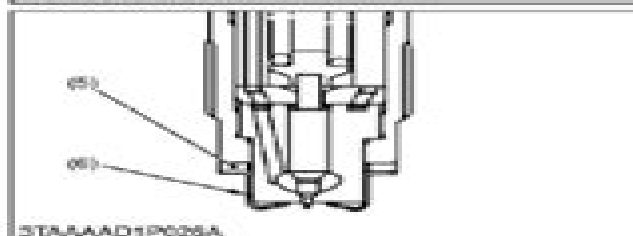
(3) Glow Plug

(4) Nozzle Holder Assembly

(5) Copper Gasket

(6) Heat Seal

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