

MECHANICAL MEASUREMENTS & METROLOGY LAB

VIVA QUESTIONS

1. What is measurement?
2. Define metrology.
3. What is least count?
4. What is one Main Scale Division?
5. What is one Vernier Scale Division?
6. How will you find the least count of Floating Carriage micrometer?
7. What is calibration?
8. What are the standards used in calibration of micrometer & Load cell?
9. What is linear measurement?
10. Explain the principle of Load cell.
11. What is strain gauge?
12. Explain the principle of Wheatstone bridge.
13. What is pressure transducer?
14. What is the difference between slip gauge and pitch gauge?
15. What is the difference between Vernier caliper & Gear tooth vernier caliper?
16. What is module?
17. How will you find the module to measure the thickness of the gear tooth?
18. What is the difference between gear and screw thread?
19. Explain how you measure minor and effective diameter.
20. What is the difference between three wire method & two wire methods?
21. What is pitch in micrometer?
22. Write the formulae used to find major, minor & effective dia. in floating carriage micrometer.
23. How you find the wire size to find effective diameter?
24. Explain the principle of optical flat?
25. Optical flat is made up of which material?
26. Which is instrument used to find the effective diameter very accurately?
27. Name the instrument used to find the screw thread parameters.
28. What is error?
29. Mention the two important requirements of measurements.

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