BEARINGS

Bearings which are considered suitable for further service should be cleaned in a suitable solvent and immersed in clean lubricating oil until required.

Installation of a bearing can be classified in two ways: press fit on rotating parts such as shafts, and gears, and push fit into static locations such as reduction gear housings. Where possible, always install the bearing onto the rotating component first.

Use the correct tools or a press, to install a bearing or bushing. In the absence of the correct tools or press, heat the bearings and/or the casing in hot oil to assist the installation of the bearing.

When bearings or bushings are removed always carefully check that the bearing is free from discoloration and signs of over-heating. Also check for mechanical damage such as excessive clearance, nicks and scuffing. If in doubt replace the bearings or bushings.

Bearings should never be removed unless absolutely necessary. Always use the recommended puller to reduce the risk of bearing or related components damage.

The reliability and durability of a unit depends on the effective operation of the many types of bearings and bushings which are incorporated in the complete assembly.

These bearings and bushings are subjected, in normal operation, to high working loads and adverse conditions.

Be sure during normal routine servicing, maintenance or repair that bearings are given the right attention and are installed with care.

PRESSURE TESTING

Prior to pressure testing be sure all hoses are in good condition and all connections tight. Pressure readings must be taken with gauges of specified pressure ratings.

The correct procedure should be rigidly observed to prevent damage to the system or the equipment and to eliminate the possibility of personal injury.

WARNING: *Service the engine compartment with the Loader bucket on the ground in the dumped position or in the raised position with the Loader lift cylinder "SAFETY BAR" installed (see Figure 1). Never work under or around a raised Loader without the "SAFETY BAR INSTALLED".*

Figure 1
Loader Lift Cylinder "Safety Bar" Installed in Raised Position

Figure 2
Loader Lift Cylinder "Safety Bar" Installed in Storage Position

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JE Gale

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