

Paragraph 5

- | | |
|--------------------------|------------------------|
| 1. "O" ring | 36. Bushing |
| 2. Hub | 37. Carrier bracket |
| 3. Driver shaft housing | 38. Plug |
| 4. Snap ring | 39. Gasket |
| 5. Universal joint | 40. Seal |
| 6. Driver shaft | 41. Shaft |
| 7. "O" ring | 42. Housing |
| 8. Coupling | 43. Thrust bearing |
| 9. Pin 16 x 32 mm | 44. Pin |
| 10. Seal | 45. Outer pin bearing |
| 11. Seal | 46. Bushing |
| 12. Rear carrier bracket | 47. Pin |
| 13. Bushing | 48. Universal joint |
| 14. "O" ring | 49. Snap ring |
| 15. Shim | 50. Pin & steering arm |
| 16. Washer | 51. Seal |
| 17. Pinion bearing | 52. Bearing |
| 18. Snap ring | 53. Outer pinion |
| 19. Shim | 54. Bearing |
| 20. Snap ring | 55. Snap ring |
| 21. Pinion gear | 56. Ring gear |
| 22. Ring gear | 57. Pin gear |
| 23. Differential carrier | 58. Housing |
| 24. Thrust washer | 59. Bearing |
| 25. Spider gear | 60. Gear |
| 26. Spider shaft | 61. Snap ring |
| 27. Pin 15 x 40 mm | 62. Bearing |
| 28. Side gear | 63. Seal |
| 29. Thrust washer | 64. Outer cover |
| 30. Carrier cover | 65. Waved seal |
| 31. Carrier bearings | 66. Plate |
| 32. Shim | 67. Seal |
| 33. Shim | 68. Pin |
| 34. Carrier housing | 69. Plate |
| 35. "O" ring | 70. Support Assy. |

5. BEVEL DRIVE GEARS AND DIFFERENTIAL. To disassemble front axle center section, first remove both outer drive assemblies as outlined in paragraph 4. Remove front axle assembly as outlined in paragraph 3. Drain oil from axle center housing.

The differential and ring gear (22) through 30—Figs. 7, 8 and 9) can be removed after unbolting and separating axle shaft housings from center housing (34). Bevel pinion (21) can be removed after removing nuts (15) from shaft.

Retain all shims for use in reassembly. Shims (19) are used to adjust mesh of bevel pinion and ring gear. Shims (32 and 33) are used to adjust differential carrier bearing preload and bevel gear backlash.

- | | |
|--------------------------|-------------------------------|
| 1. "O" rings | 39. Gasket |
| 2. Hub | 40. Seal |
| 3. Driver shaft housing | 41. Shaft |
| 4. Snap ring | 42. Housing |
| 5. Universal joint | 43. Thrust bearing |
| 6. Driver shaft | 44. Pin |
| 7. "O" ring | 45. Outer pin bearing |
| 8. Coupling | 46. Bushing |
| 9. Pin 16 x 32 mm | 47. Pin |
| 10. Seal | 48. Universal joint |
| 11. Seal | 49. Snap ring |
| 12. Rear carrier bracket | 50. Pin & steering arm |
| 13. Bushing | 51. Seal |
| 14. "O" ring | 52. Bearing |
| 15. Shim | 53. Outer pinion |
| 16. Washer | 54. Bearing |
| 17. Pinion bearings | 55. Snap ring |
| 18. Snap ring | 56. Ring gear |
| 19. Shim | 57. Pin gear |
| 20. Snap ring | 58. Housing |
| 21. Pinion gear | 59. Bearing |
| 22. Ring gear | 60. Gear |
| 23. Differential carrier | 61. Snap ring |
| 24. Thrust washer | 62. Bearing |
| 25. Spider gear | 63. Seal |
| 26. Spider shaft | 64. Outer cover |
| 27. Pin | 65. Waved seal |
| 28. Side gear | 66. Plate |
| 29. Thrust washer | 67. Seal |
| 30. Carrier cover | 68. Pin |
| 31. Carrier bearings | 69. Plate |
| 32. Shim | 70. Support Assy. |
| 33. Shim | 71. Nut & washer |
| 34. Carrier housing | 72. Adjuster plates |
| 35. "O" ring | 73. Oil seal |
| 36. Bushing | 74. Front wheel drive housing |
| 37. Carrier bracket | |
| 38. Plug | |

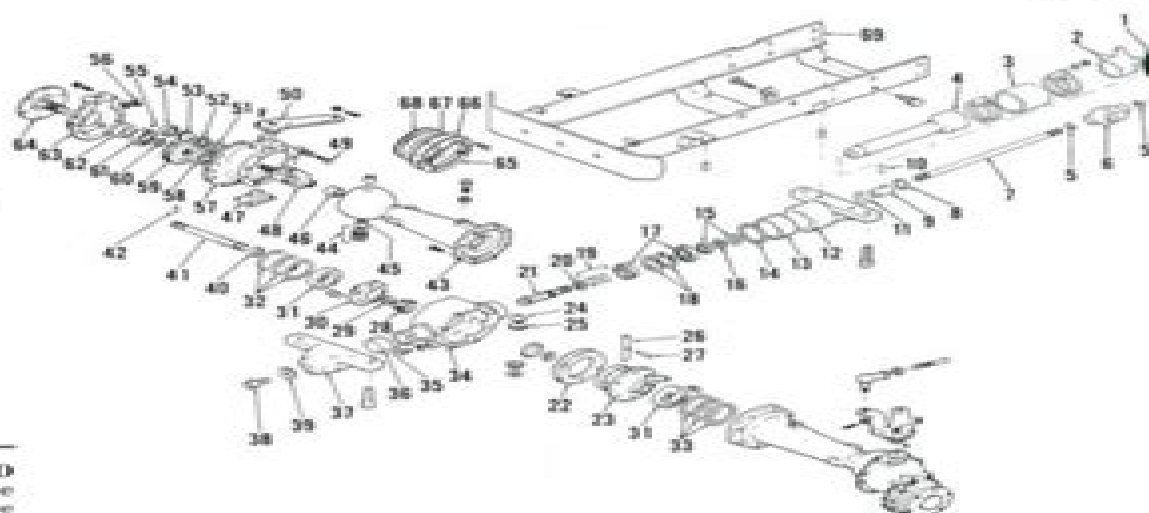


Fig. 7—Exploded view of front wheel drive axle used on 1100 and 1200 models.

To disassemble differential unit, unbolt and remove cover (30) from carrier (23). Remove retaining pin (27), then side pinion shaft (26) out of carrier. Remove pinion gears (25), side gears (28) and thrust washers (24 and 29).

Backlash between differential pinion gears (25) and side gears (28) should be 0.10-0.15 mm (0.004-0.006 inch) with a wear limit of 0.50 mm (0.020 inch) for 1100, 1200, 1300 and 1500 models.

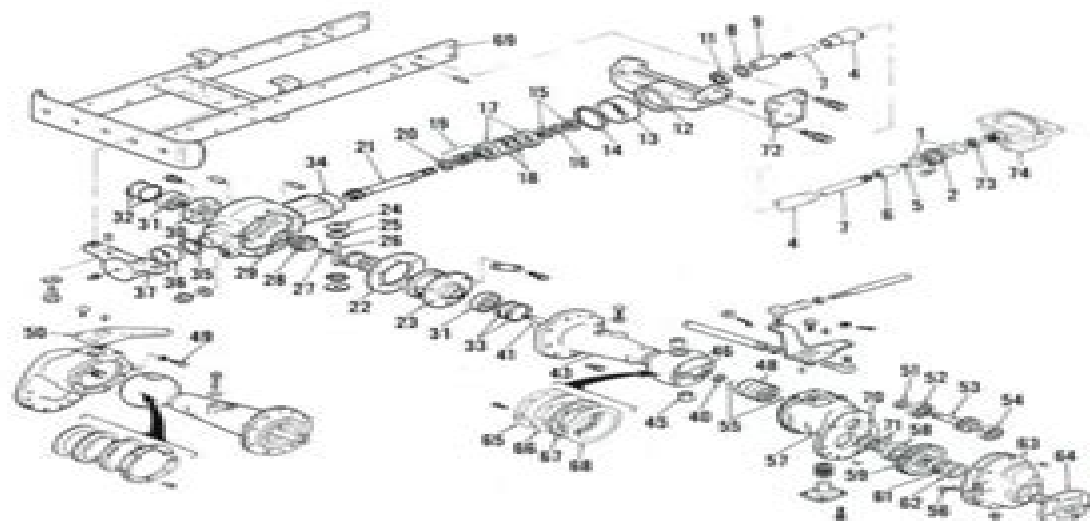


Fig. 8—Exploded view of front wheel drive axle assembly used on 1300 models.

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S Ben Porath



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