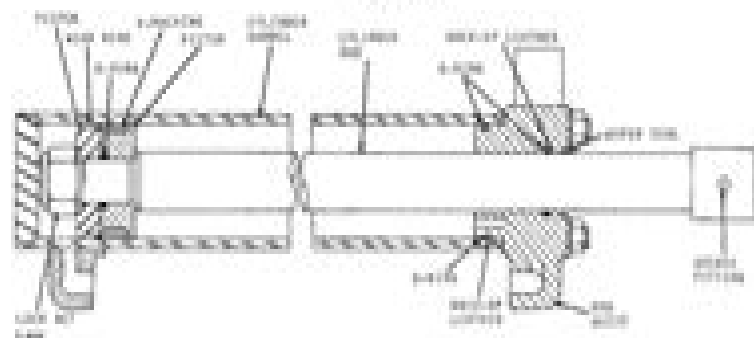




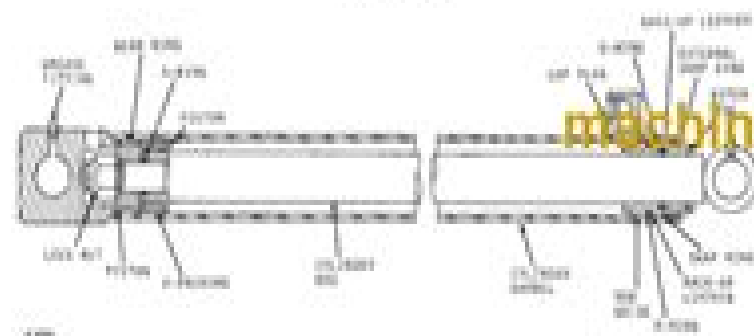
## SERVICE

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### CYLINDERS



Front Cylinder



Rear Cylinder

**CAUTION:** Lower loader to the ground and shut off tractor engine before servicing the loader.

The above illustrations show cross-sectional views of the bucket and boom lift cylinders. If the parts are removed for service, they must be replaced in the manner illustrated.

Wash cylinder thoroughly before taking it

apart. The internal parts have been machined to a high finish and must be handled carefully.

Be sure the parts are free from dust or foreign material and are well lubricated before re-assembling the cylinder.

**CAUTION:** When cleaning machine parts with kerosene or diesel fuel, be sure the working area is well ventilated, and away from sparks and flames.



## DETACHING AND ATTACHING

### DETACHING QUALITATCH LOADER

**CAUTION:** Escaping hydraulic oil under pressure can cause personal injury; therefore be sure all connections are tight and that lines, hoses, and hoses are not damaged. Before disconnecting lines or pipes in the loader hydraulic system, be sure to relieve all hydraulic pressure.

These instructions and illustrations cover the loader equipped with shafts and mounting guide cones. If the loader is not equipped with shafts and mounting guide cones, follow the same procedures, however, the loader must be lifted and pulled away from the mounting brackets with a chain hoist.

When detaching the loader equipped with shafts measure 30-in or 40-inch maximum height, additional weight is needed in the bucket. Place weight in the bucket, as needed, so the loader will raise off the mounting brackets when the bucket is moved forward.

**CAUTION:** Be sure front mounting bracket retaining pin is attached securely to the front mounting bracket.



Remove four 5/4 x 3-1/4-inch cap screws from loader frame and rear mounting brackets.

Move boom control lever forward until bucket is raised clear of the rear mounting brackets.



Detach the loader shafts, move the boom control lever forward until the weight of the loader is supported by the shafts. Place lever in float position.

### DISCONNECTING HYDRAULIC HOSES

#### Loader Using Tractor Selective Control Valve

John Deere 1000 ST and ST, 1150, and 2000 ST and ST Tractors



Remove hydraulic hoses from tractor frame and engine.

Replace dust caps on loader hydraulic lines and insert dust plugs in tractor engine connections.

# Model 48 Loader Manual

**Robert R. Redfield**



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