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Mechanical Press Manual

Barrett Williams, ChatGPT



Mechanical Press Manual:

Meyer's Sheet-metal Production, Maintenance and Safety Manual for Mechanical Presses, Press-brakes, Squaring Shears, Spot Welders, and Those Machines in General Use for Pressing and Otherwise Fabricating Plate and Sheet-metal Products Arthur E. Meyer, 1943 Air Force Regulation United States. Department of the Air Force, 1978

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DESIGN, SYNTHESIS AND CONTROL OF A MECHANICAL SERVO PRESS: AN INDUSTRIAL APPLICATION, Abstract Due to precision, flexibility, simplicity in construction, easy control, higher speed, and lower energy consumption, servo presses have recently become popular in metal forming applications. Servo press technology combines the advantages of hydraulic and conventional mechanical presses without their drawbacks. This study presents design, construction, and demonstration of a servo crank press system for metal forming operations. The research involves kinematics and motion optimization, dynamic modeling, structural design, and analysis, servo motor selection, automation, and control, and operational performances of the servo press. The press used in this work has a load capacity of 50 ton and stroke capacity of 200 mm. Firstly, optimized trajectories of ram scenarios are generated. Then, dynamic modeling using the Lagrange approach is presented. Next, structural model is constructed, and Finite Element Analysis (FEA) of press parts are performed within safety limits. A servo motor with a reduction unit is selected based on dynamic model. After that, a new automation system is developed, and Cascade Feed Forward (CasFF) control is applied. Moreover, four motion scenarios: crank, dwell, link, and soft motion are employed for the performance assessment of press. Finally, the dynamic model is verified by the experimental results. The research study is carried out under support and grant of an industrial project aiming to provide know-how to industry and researchers.

Key Words: Servo crank press, metal forming, motion design, dynamic modeling, system control.

Secondary Metal Forming and Cutting Machines United States. Defense Logistics Agency, 1983

Educational Publications Indiana. Department of Public Instruction, 1913 *A List of Helpful Publications Concerning Vocational Instruction* Anna Charlotte Hedges, New York (State) University. Division of Vocational Schools, State University of New York, University of the State of New York. Examinations Division, 1915

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