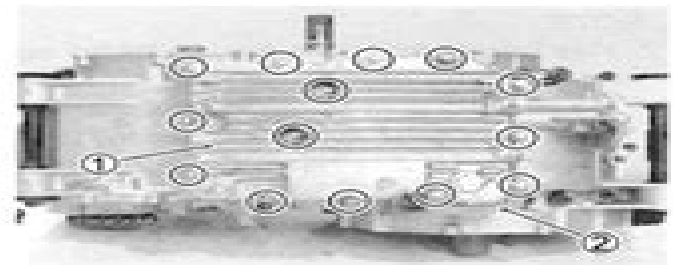


#### OIL PAN

- Remove the oil pan ① and stay ②.

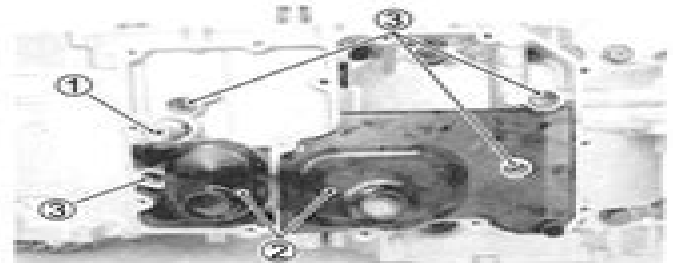


#### OIL PRESSURE REGULATOR

- Remove the oil pressure regulator ①.

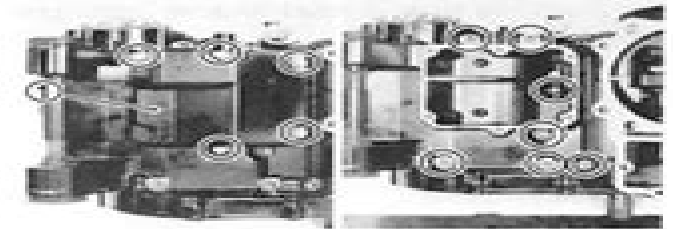
#### OIL STRAINER

- Remove the oil strainers ② and O-rings ③.



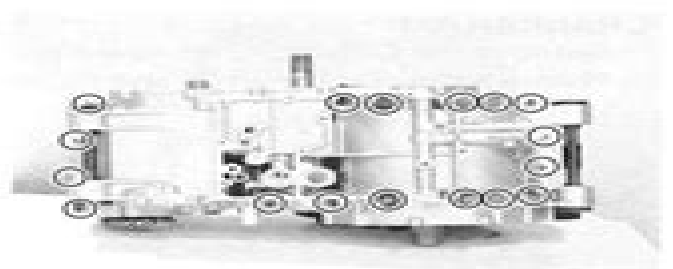
#### UPPER CRANKCASE

- Remove the breather cover ①.
- Remove the upper crankcase bolts.



#### LOWER CRANKCASE

- Remove the lower crankcase bolts.



- Make sure that all of the bolts are removed. Then, tap the sides of the lower crankcase using a plastic mallet to separate the upper and lower crankcase halves and then lift the lower crankcase off of the upper crankcase.



# M109 Service Manual

**VM Jensen**



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