

FX2N

FX2N-2000 MR2000 INTERFACE BLOCK

HARDWARE MANUAL

JY0207001A

This manual contains the diagrams and explanations which will guide the reader to the correct installation and operation of the FX2N-2000 MR2000 interface block. It should be read and understood before attempting to install or use the unit. Further information can be found in the FX2N MR2000 manual, etc. FX2N series hardware manuals.

It is essential at any stage during the installation of the FX2N-2000 MR2000 interface block, always consult a professional electrical engineer who is qualified and trained to the local and national standards.

1. INTRODUCTION

The MR2000 interface block FX2N-2000 (hereafter referred to as "2000") is connected to the 7 bit parallel communication to realize full duplex serial data communication with another MR2000 interface such as external computer, for data transfer, parallel I/O.

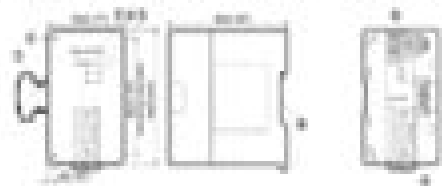
- Two or more devices with MR2000 interface can be connected to an FX2N programmable controller by using the MR2000 special function block. Up to eight special function block can be added to the FX2N series programmable controller. (Refer to section 2.1)
- Communication required to process full duplex equipment communication between MR2000 device is specified through buffer memory (BFRM). The BFRM-16 instruction is used for the buffer memory.
- The communication buffer can accommodate 1024 bytes BFRM words. When the MR2000 interface connection mode is used, data exceeding 1024 bytes BFRM words can also can be received.

2. MR2000 connection function

This function to connect and send data to a transmission terminal (DIP-F) based on the serial data buffer as well as the function to connect a reception MR2000 code into a transmission terminal (DIP-F) and send it to the receive buffer are provided.

3. External Dimensions

Dimensions (mm) Weight (g) Approx. Square (mm) Approximate/Specified No. of slots



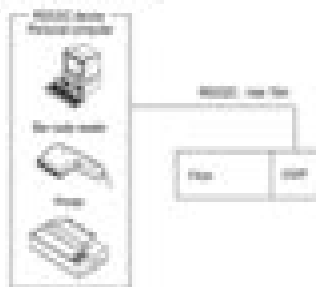
- Extension cable
- Mounting hole (2-1/16" DIA)
- MR2000-2000 12 bit data bus for the 2000 power supplied from the host unit and the 2000-2000 power supplied from the external terminal are supplied.
- 2000-2000 12 bit data bus for the MR2000 equipment connected to the 2000
- MR2000 12 bit data bus is received from the MR2000 equipment connected to the 2000
- Terminal voltage (24V-12V)
- Real-time extension connector
- MR2000 connector (8-pin 0.1" pitch connector) (48 pins) (not order board)
- 2000 unit size
- 2000 unit ground (24V-12V)

1.2 Connector Pin Layout

No.	Signal name	Meaning	Function
1	MR2000	Serial extension	The signal extension into power
2	MR2000	Serial extension	Serial data (MR2000) data to 2000
3	MR2000	Serial data	Serial data (2000) to MR2000 device
4	MR2000	Serial extension	MR2000 (Serial) data to 2000
5	MR2000	Serial ground	Serial ground
6	MR2000	Serial data	The signal extension into power
7	MR2000	Serial data to 2000	MR2000 (Serial) data to 2000
8	MR2000	Serial data	MR2000 (Serial) data to 2000
9	MR2000	Serial extension	The signal extension into power

1 = 1: Extension of serial communication mode

1.3 System Configuration



2. WIRING AND CONNECTION

2.1 Connection with the programmable controller

The 2000 can be directly connected to the host unit of the FX2N programmable controller. It is connected to the right side of the 2000 communication terminal. A function is designed to each special function block (except for the 2000) to the right side of the 2000. The 2000 can be connected to the 2000. The capacity of the 2000 power supplied from the programmable controller is limited. The current consumption of the 2000 power in the 2000 is 10 mA. Note that the total current consumption of the 2000 power supply including other special blocks is determined to be less than 100 mA.



2.2 Power Supply Wiring



2.3 Connection Example

The signal wiring of the MR2000 equipment varies depending on the MR2000 specifications connected. Check the specifications of the MR2000 equipment used. Then connect the signals correctly. Examples for wiring examples are shown below.

- Connection with equipment equipped of terminal specifications (when serial line is not used) BFRM communication format: 24V-12V-12V-12V, standard MR2000 mode

2000 side		MR2000 device side	
Signal name	No.	Signal name	Signal name
MR2000	1	MR2000	1
MR2000	2	MR2000	2
MR2000	3	MR2000	3
MR2000	4	MR2000	4

Connection is performed in accordance with the connection determined by the software in the 2000 and the counterpart equipment.

- Connection with equipment equipped of terminal specifications (when serial line is used) Data cable uses BFRM communication format: 24V-12V-12V-12V, standard MR2000 mode

2000 side		MR2000 device side	
Signal name	No.	Signal name	Signal name
MR2000	1	MR2000	1
MR2000	2	MR2000	2
MR2000	3	MR2000	3
MR2000	4	MR2000	4
MR2000	5	MR2000	5
MR2000	6	MR2000	6
MR2000	7	MR2000	7

Because the serial to serial (S/S) signal pin of the 2000-2000 requires the required to serial (S/S) signal, signal transfer is performed as if the counterpart equipment is functioning.

- When the S/S signal is not monitored, the S/S signal pin is not required to be connected. With regard to the S/S signal, the 2000 only indicates the status.
- The 2000 only indicates the status.

2.4 Serial data cable connection

BFRM communication format: 24V-12V-12V-12V, standard MR2000 mode

2000 side		MR2000 device side	
Signal name	No.	Signal name	Signal name
MR2000	1	MR2000	1
MR2000	2	MR2000	2
MR2000	3	MR2000	3
MR2000	4	MR2000	4
MR2000	5	MR2000	5
MR2000	6	MR2000	6
MR2000	7	MR2000	7

In the internal connection mode, data exceeding 1024 bytes (upper limit of the receive buffer) in the 2000 can be received.

- The 2000 only indicates the status.
- In this mode, the request to send (R/S) signal functions at the signal to transfer status in the 2000. When receiving data exceeding 1024 bytes (upper limit of the receive buffer) in the 2000, the 2000 sends the request to send (R/S) signal to 2000 and requests the counterpart equipment to suspend the serial communication. When the data send in the receive buffer is read by the counterpart program, the receiving data can be received.

- Connection with equipment equipped of terminal specifications (Data cable is essential) Data cable uses BFRM communication format: 24V-12V-12V-12V, standard MR2000 mode

2000 side		MR2000 device side	
Signal name	No.	Signal name	Signal name
MR2000	1	MR2000	1
MR2000	2	MR2000	2
MR2000	3	MR2000	3
MR2000	4	MR2000	4
MR2000	5	MR2000	5
MR2000	6	MR2000	6
MR2000	7	MR2000	7
MR2000	8	MR2000	8

- The 2000 indicates the status with only.
- When the S/S signal is not monitored, the S/S signal pin is not required to be connected. With regard to the S/S signal, the 2000 only indicates the status with only.
- When the S/S signal is not required, the S/S signal pin is not required to be connected. With regard to the S/S signal, the 2000 only indicates the status with only.

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Christian Drosten



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