

**\*REVISION " J "**

To be used with either G410, G405, G710, G705 or G-BIF Installation Instructions

**Hold Voltage Function** - Control switches to hold-open voltage after a nominal 10-12 second delay from activate or immediately after GST or Stop-n-Seek input. Rotate clockwise to increase.

Time Delay Adjustment - Rotate clockwise to increase

**Lock Out Time Delay** - Sets the length of time to ignore the safety sensor during door closing. Soft-Touch®, if selected, is only active during this time. Rotate clockwise to increase.

Move jumper to enable no delay,  
.25, .5, .75 or 1 sec. delay

**JB2 Jumper: (TSTOP)** \_\_\_\_\_  
Remove to disable Soft-Touch®

(Push - N - Go) With jumper in place, a slight push on the door will actuate the operator and open the door.

**Open Check Speed Adjustment** - Sets the speed after the open check switch falls onto the cam flat (approx 80 deg). Rotate clockwise to increase.

**Open Speed Adjustment** - Sets the open speed of the operator from start to open check.  
Rotate clockwise to increase.

**Open Deceleration Adjustment -**  
Determines how quickly the door slows  
after the open check switch is tripped.  
Rotate clockwise to increase.

**Open Acceleration Adjustment -**  
Sets motor acceleration to open speed setting. Rotate clockwise to increase.

**D4- Orange (5MR)**  
Stop-n-Resume CMD pin 9

— **D3** Green (TGL)  
Toggle: CMB pin 8

**D2. Red (SAF)**

**D1 - Green (ACT)**  
Activation: FMO via 2

**CNH** Connect to second control of axle

15. **Activating switch**

CN2  
Switching Circuits

**C3558-1**  
5 mm. Brown. Smooth. 1 spec.

**CIN2:**  
Fluorescein, Fluorescein

CN1 Power Inc.  
120 VAC, 15Amp

**F1, F2 & F3 Fuses:**  
Located to right of transformer.

**OBST:** sensitivity to Obstruction:  
Rotate clockwise to increase

**LIMIT:** Current Limiting: Sets the amount of opening force. Rotate counter-clockwise to increase opening force.

- **Swing-Stop™** initiated by Stop-n-Seek input (CN2 pin 10) from C5420-36 door mounted sensor, safety beam or similar device. This forces the control into a hold mode which causes the door to slow to a creep speed (see section 4)

- **Stop-n-Resume™** initiated by Stop-n-resume input (CN2 pin 9) from C8420-36 door mounted sensor, safety beam or similar device which causes the door to stop and freeze until Stop-n-Resume clears, then door resumes normal open speed.

- **Soft-Touch™** Causes the door to re-open if it hits an obstruction prior to reaching close check.

- Push-n-Go™
- Lockout relay
- Support for magnetic & mortise locks
- 1 power supply for 2 - C4160-2 controls
- Control supports 1/2 or 1/4hp motors
- Power supply operates all sensors & most locks
- Adjustable open torque
- Obstruction sensing



# Horton Automatics Installation Manual

**H Kauffman**



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