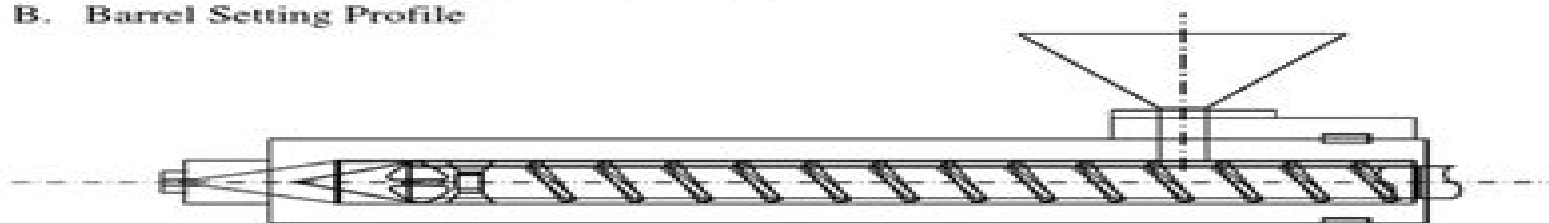


General Purpose ABS, POLYLAC® PA-727

Processing Conditions

- A. Pre-drying 80 ~ 85°C x 3 ~ 4 hrs
depending on a) Humidity
 b) Ratio of reground resin
 c) Storage conditions
- B. Barrel Setting Profile



MAX(°C) 230

230

220

MIN(°C) 190

190

180

- C. Mold Temperature 30~70 °C
depending on a) Thickness
 b) Dimension
 c) Gate and runner system

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degraded.

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In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**General Purpose Abs Processing Guide**," a mesmerizing literary creation penned by a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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