

## G-Code Reference List

| G Code | Function                                    |
|--------|---------------------------------------------|
| G00    | Positioning at rapid travel;                |
| G01    | Linear interpolation using a feed rate;     |
| G02    | Circular interpolation clockwise;           |
| G03    | Circular interpolation, counterclockwise;   |
| G04    | Dwell                                       |
| G17    | Select X-Y plane;                           |
| G18    | Select Z-X plane;                           |
| G19    | Select Z-Y plane;                           |
| G20    | Imperial units;                             |
| G21    | Metric units;                               |
| G27    | Reference return check;                     |
| G28    | Automatic return through reference point;   |
| G29    | Move to a location through reference point; |
| G31    | Skip function;                              |
| G32    | Thread cutting operation on a Lathe;        |
| G33    | Thread cutting operation on a Mill;         |
| G40    | Cancel cutter compensation;                 |
| G41    | Cutter compensation left;                   |
| G42    | Cutter compensation right;                  |
| G43    | Tool length compensation;                   |
| G44    | Tool length compensation;                   |
| G50    | Set coordinate system (Mill);               |
| G50    | Maximum RPM (Lathe);                        |
| G52    | Local coordinate system setting;            |
| G53    | Machine coordinate system setting;          |
| G54    | Set Datum;                                  |
| G55    | Set Datum;                                  |
| G56    | Set Datum;                                  |
| G57    | Set Datum;                                  |

| G Code | Function                            |
|--------|-------------------------------------|
| G58    | Set Datum;                          |
| G59    | Set Datum;                          |
| G70    | Finish cycle (Lathe);               |
| G71    | Rough turning cycle (Lathe);        |
| G72    | Rough facing cycle (Lathe);         |
| G73    | Chip break drilling cycle;          |
| G74    | Left hand tapping (Mill);           |
| G74    | Face grooving cycle;                |
| G75    | OD groove pecking cycle (Lathe);    |
| G76    | Boring cycle (Mill);                |
| G76    | Screw cutting cycle (Lathe);        |
| G80    | Cancel cycles;                      |
| G81    | Drill cycle;                        |
| G82    | Drill cycle with dwell;             |
| G83    | Peck drilling cycle;                |
| G84    | Tapping cycle;                      |
| G85    | Bore in, bore out;                  |
| G86    | Bore in, rapid out;                 |
| G87    | Back boring cycle;                  |
| G90    | Absolute programming;               |
| G91    | Incremental programming;            |
| G92    | Reposition origin point (Mill);     |
| G92    | Screw thread cutting cycle (Lathe); |
| G94    | Per minute feed;                    |
| G95    | Per revolution feed;                |
| G96    | Constant surface speed (Lathe);     |
| G97    | Constant surface speed cancel;      |
| G98    | Feed per minute (Lathe);            |
| G99    | Feed per revolution (Lathe);        |

# G Code Quick Guide

**Jicheng Xie**



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