

# SECONDARY CHAIN AND SPROCKET

## GENERAL

The rear wheel sprocket is bolted to the rear wheel. Replacement procedures are given in section 2.

The transmission sprocket is located on the mainshaft between the primary chain housing and the transmission case.

## ADJUSTMENT (Figure 6-4)

1. Loosen the axle nut (1).
2. With the motorcycle upright, the transmission in neutral and with normal rider weight (one or two persons) on the vehicle, check for proper chain adjustment at the lower span midway between sprockets. A properly adjusted chain should have 1/2-5/8 in. free up and down movement midway between the transmission sprocket and the rear wheel sprocket on all models except FXST. The FXST chain model should have 1 1/8-1 1/4 in. movement.
3. If the chain adjustment is not correct, turn the adjusting nuts (7) clockwise to tighten the chain and counterclockwise to loosen the chain. Turn each adjusting nut an equal number of flats or turns to keep the rear wheel in alignment.

Rear axle must remain parallel with swing arm pivot shaft. See VEHICLE ALIGNMENT PROCEDURE in section 2. Check the vehicle alignment.

4. When adjustment is completed, tighten axle nut (3) to 60-65 ft-lbs torque.

### NOTE

Once the chain adjusters have reached their limit and proper chain adjustment can no longer be achieved, replace rear chain.

## LUBRICATION

### Normal Conditions

Brush dirt off chain and lubricate chain with Harley-Davidson CHAIN SPRAY or CHAIN LUBE PLUS.

If the motorcycle is operated under extremely dusty or dirty conditions, thorough cleaning and lubrication of the rear chain may be advisable from time to time. See Unusual Conditions.

### Unusual Conditions

If motorcycle is operated under extremely dusty conditions, additional lubrication of the rear chain may be advisable from time to time. Lubricate as follows:

1. Remove the rear chain as described in REMOVAL.
2. Soak and wash the chain thoroughly in a pan of solvent such as kerosene.



Figure 6-4. Adjusting Rear Chain

# Fxwg Service Manual

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A red circular graphic with a gradient, appearing as a semi-circle on the right side of the page, partially overlapping the grey bar.

## **Fxwg Service Manual:**

**Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present** Donny Petersen,2013-02-12 In this second part of his fifth volume on Harley Davidsons motorcycles Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and streetwise tips on the Shovelhead motorcycle Donny presents what Harley Davidson has to say through the myriad of service bulletins back in the day in everyday language He also uses his extensive practical experience to constructively critique the official line offers additional hard earned information and then shares what he does to his own bikes He provides solutions to fix the Shovelheads teething problems Harleys responses to ongoing problematic aspects of vibration as well as the aftermarket cures tips on working with the Shovelheads carburetors and five ignitions starter and charging systems electrical switches circuit breakers and relays and best practices for lubrication as well as the progression of front forks and shocks brakes wheels and tires Written in straightforward language this guide offers step by step instructions to help all levels of enthusiasts from novices to expert mechanics In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the lifestyle that comes with being a Harley rider WALNECK'S CLASSIC CYCLE TRADER, JULY 2005 Causey Enterprises, LLC,

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to anyone who loves American motorcycles For 100 years that name has been synonymous with freedom open roads raw power and good times and the Milwaukee motorcycles have spawned legions of fans world wide who are fiercely loyal to their V twin powered machines and the company that built them Since 1903 the Harley Davidson Motor Company has endured wars recessions depressions strikes buyouts and buybacks foreign competition and ever changing markets It has survived all that and thrived Harley is now stronger than it s ever been and shows no sign of slowing down In the fourth edition of this classic history author David K Wright has revised and expanded the book to include all 100 years of the company s history He covers the motorcycles the men who built them the owners the dealers the racers and the entire Harley scene from celebrity owners and police bikes to one percenters from restorers to custom bike builders Wright s extensive research candid style and deep appreciation for Harley Davidson s history combine to make this an important part of every Harley rider s library This is the complete story of Harley Davidson the American motorcycle of the 20th Century and now of the 21st Century as well Every H D fan from first time rider to grizzled veteran will want this fascinating all too true story now offered proudly without Harley Davidson approval or endorsement Book jacket     **1980 to 1983 FLT/FXR 1340cc 5-speed Service Manual** ,1982     [AMF Harley-Davidson Service Manual Tour Glide - FLT : 1980 to 1981](#)  
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