
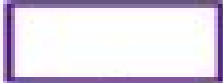



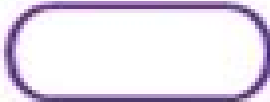
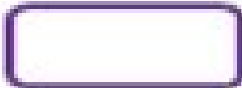






S.No	Operation Name	Symbol	Symbol description
1	Flow Line		Process Flow Direction
2	Process		Operation or Process Step
3	Inspection		Quality Inspection
4	Storage		Storage of Raw Material
5	Storage		Storage of Finished Goods
6	Start and End		Process Flow Start and End
7	Alternate Process		Show Alternate Process
8	Dashed Flow Line		Alternate Flow Direction
9	Delay		Process Delay or Wait
10	Process + Inspection		Process with 100% inspection
11	Transportation		For Movement of Part

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































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