



Fig. 1. View of the pump assembly from the side.

- a) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- b) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.
- c) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- d) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.

RE ASSEMBLING

PREPARE OPERATOR TO BE ASSEMBLED

After the operator has been checked and found to be in good condition, the operator should be instructed to assemble the operator to the pump assembly. The operator should be instructed to assemble the operator to the pump assembly. The operator should be instructed to assemble the operator to the pump assembly.

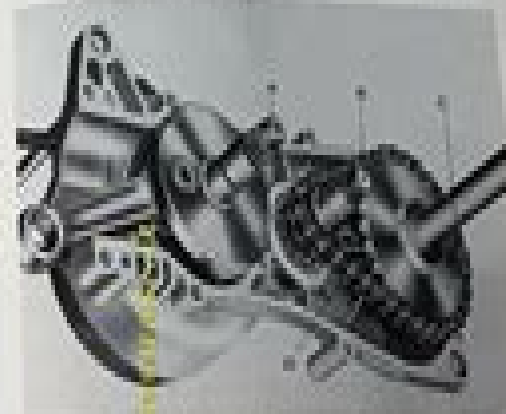


Fig. 2. View of the pump assembly from the side.

- a) Insert the crankshaft into the right hand crankcase.
- b) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- c) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.
- d) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- e) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.
- f) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- g) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.
- h) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- i) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.
- j) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- k) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.
- l) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- m) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.
- n) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- o) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.
- p) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- q) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.
- r) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- s) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.
- t) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- u) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.
- v) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- w) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.
- x) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.
- y) Insert the primary shaft into the left hand crankcase and make it level with the bottom of the crankcase.
- z) Insert the primary shaft into the right hand crankcase and make it level with the bottom of the crankcase.

Garelli Katia Service Manual

M Lipman



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