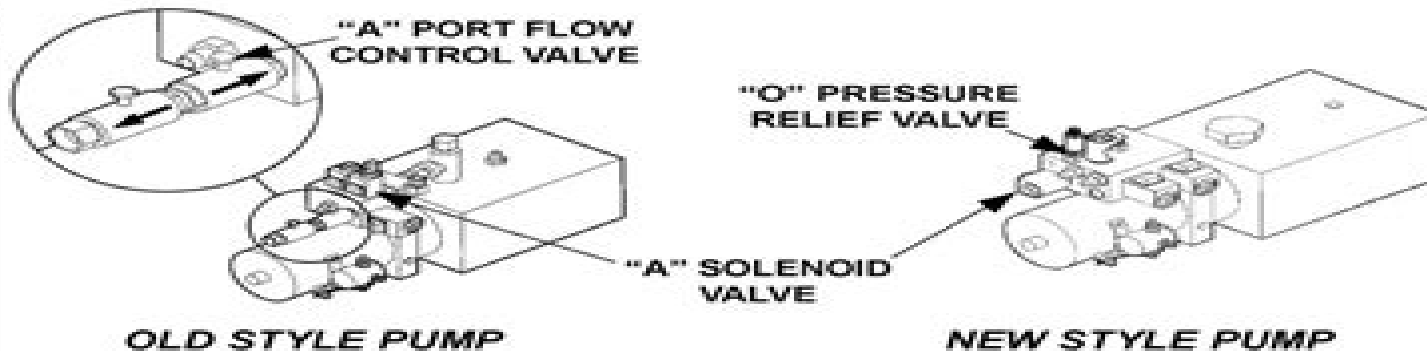
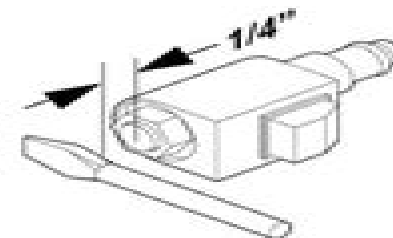


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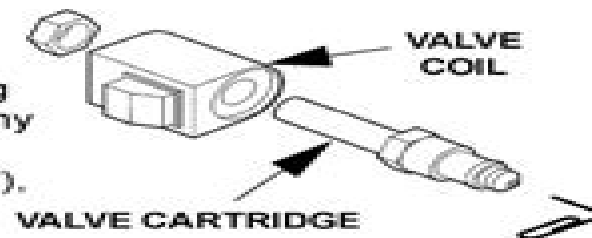
1. The flow of hydraulic oil may be restricted. Check the following:
  - a. OLD STYLE PUMP, turn the "A" Port Flow Control Valve nearest the Reservoir in a counter-clockwise direction to open the valve.
  - b. NEW STYLE PUMP, adjust the "O" Pressure Relief Valve to open the valve.



2. Check the "A" Solenoid Valve Coil for power. Place a screwdriver about 1/4" from the "A" Solenoid and energize the unit. If the screwdriver is not drawn to the energized solenoid the solenoid must be repaired or replaced.



3. Remove the Valve Coil from the Valve Cartridge. Using a paper clip, push on the Plunger inside the Valve Cartridge. It should move freely approximately 1/8". Inspect O-Ring and wash the Cartridge in solvent to remove any foreign substances inside the Cartridge. If Plunger still does not move freely (approx. 1/8"), then replace the Valve Cartridge.



4. Check the folding pivot points for damage or corrosion. Steam clean if necessary. Replace bushings if necessary.

**MAXON**

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# Maxon Liftgate Repair Manual

**Xiang Xie**



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