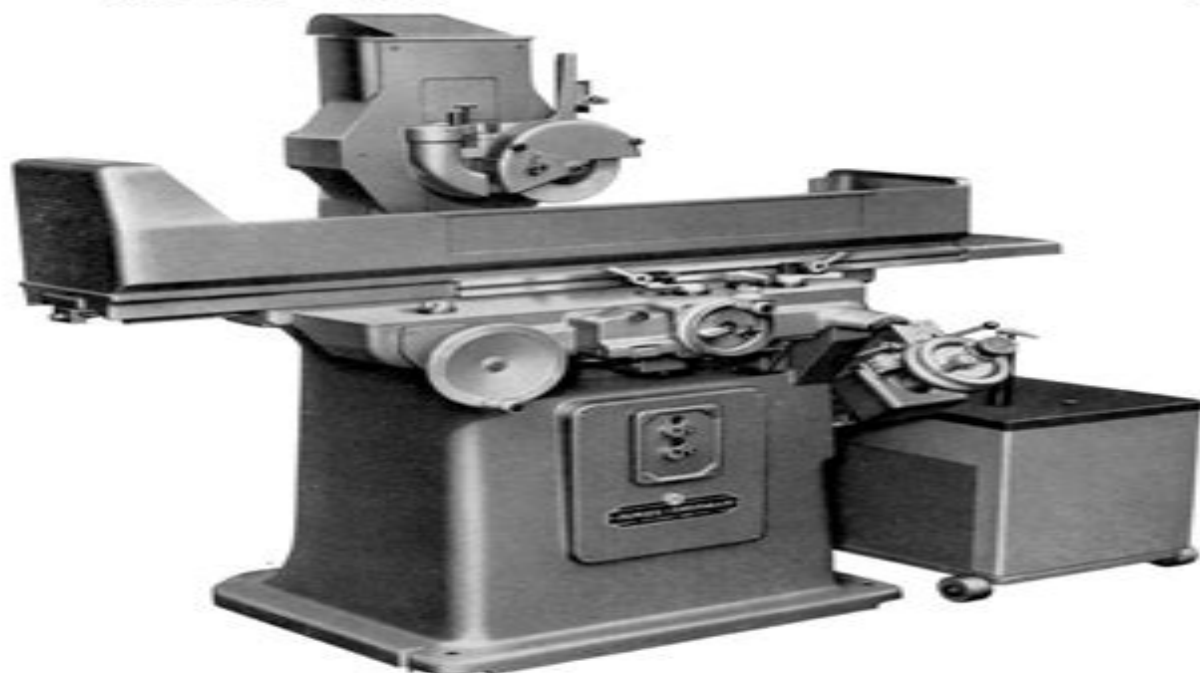


Jones-Shipman

HYDRAULIC SURFACE GRINDING MACHINES

Model 1400

24" x 8" Capacity



This machine is capable of grinding work pieces up to 24" long by 8" wide to a high degree of accuracy and surface finish. It is constructed on relatively simple lines, and is basically similar in design to our well-known Model 540 Surface Grinder, but has a larger grinding capacity, and the added standard feature of power rise and fall to wheelhead.

MODEL 1400 with Hydraulically-operated table traverse, Automatic cross-traverse, and power rise and fall to wheelhead.

Add **A** to Model No. for the addition of automatic down-feed to wheelhead.

Add **D** to Model No. for machine to be fitted with Head-mounted "DIAFORM" wheel-forming equipment.

DIMENSIONS

TABLE	Longitudinal traverse of table, hand and hydraulic (max.) Cross traverse of table hand and hydraulic (max.) Working surface of table	25" 8" 24" x 7"	635 mm. 204 mm. 610 x 178 mm.
FEEDS	Table traverse speed range per minute Traverse of table movement per one rev. of handwheel Cross feed range per stroke at each reversal Micrometer cross feed graduated in Vertical feed adjustment in increments of	10 to 60 ft. 1 1/2" .007"-.070" .0001" .00005"	3-20 m. 38 mm. .175-1.75 mm. .0025 mm. .001 mm.
WHEEL-HEAD	Vertical movement of wheelhead (max.) Wheel spindle centre to table (min.) Size of grinding wheel Speed of wheel on 50 cycle supply (standard) Speed of wheel on 60 cycle supply (to order)	11" 3 1/2" 8" x 3" x 1 1/2" bore 2,450 r.p.m. 2,900 r.p.m.	280 mm. 82 mm. 204 x 20 x 32 mm. 2,450 t/min. 2,900 t/min.
MOTORS	H.P. of wheelhead motor H.P. of hydraulic pump motor	1 1/2 1	1 1/2 cv. 1 cv.
FLOOR SPACE	Floor space required	92" x 42"	2 340 x 1 070 mm.
SHIPPING DETAILS	Net weight Gross weight (1 case) Dimensions	23 cwts. 31 cwts. 275 cu. ft.	1 170 kg. 1 575 kg. 8m ³

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