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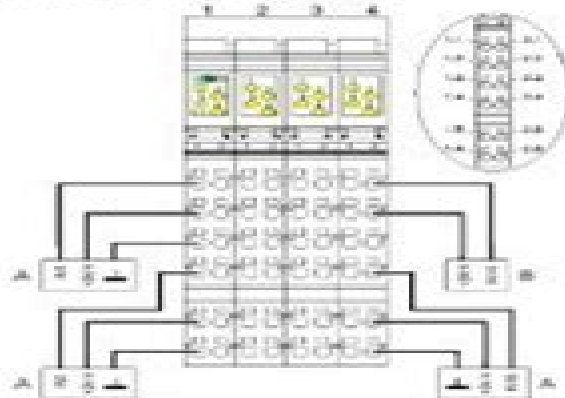
Input 24VDC Positive Logic 16 Points IC220MDL644

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Connection Examples

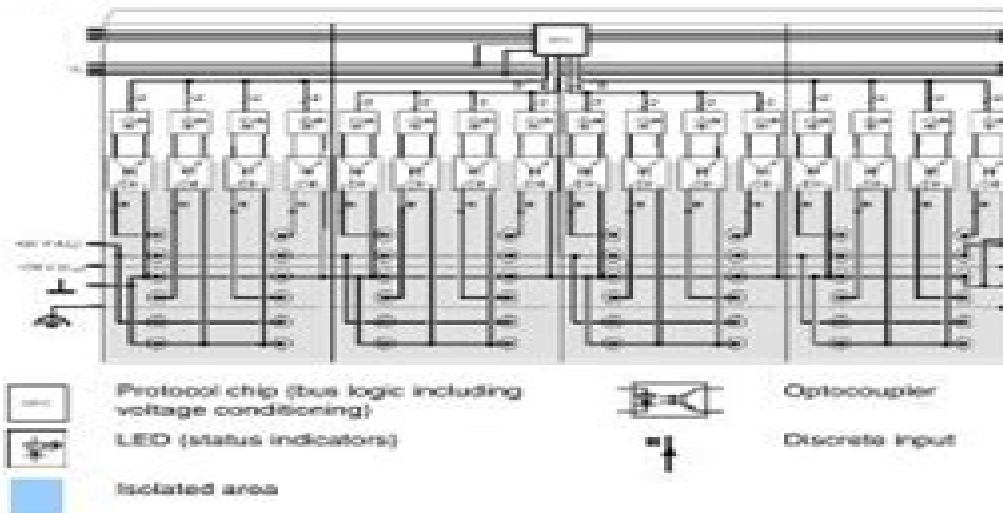
The diagram below shows example connections for 4-wire (A) and 3-wire (B) sensors.



Terminals		Assignment
1.1	2.1	Signal input (I/I)
1.2	2.2	Segment voltage U_{S1} for 2- and 3-wire termination
1.3	2.3	Ground contact (GND) for 3-wire termination
1.4	2.4	Signal input (I/I)
1.5	2.5	Segment voltage U_{S2} for 2- and 3-wire termination
1.6	2.6	Ground contact (GND) for 3-wire termination

LED	Color	Meaning
D	Green	Bus diagnostics
1, 2, 3, 4	Yellow	Status indication of the inputs

Internal Circuit Diagram



Ge Fanuc Plc Programming Manual

Daniela Niemeyer



Ge Fanuc Plc Programming Manual:

Reviewing **Ge Fanuc Plc Programming Manual**: Unlocking the Spellbinding Force of Linguistics

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Table of Contents Ge Fanuc Plc Programming Manual

1. Understanding the eBook Ge Fanuc Plc Programming Manual
 - The Rise of Digital Reading Ge Fanuc Plc Programming Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ge Fanuc Plc Programming Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ge Fanuc Plc Programming Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ge Fanuc Plc Programming Manual
 - Personalized Recommendations
 - Ge Fanuc Plc Programming Manual User Reviews and Ratings
 - Ge Fanuc Plc Programming Manual and Bestseller Lists

5. Accessing Ge Fanuc Plc Programming Manual Free and Paid eBooks
 - Ge Fanuc Plc Programming Manual Public Domain eBooks
 - Ge Fanuc Plc Programming Manual eBook Subscription Services
 - Ge Fanuc Plc Programming Manual Budget-Friendly Options
6. Navigating Ge Fanuc Plc Programming Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ge Fanuc Plc Programming Manual Compatibility with Devices
 - Ge Fanuc Plc Programming Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ge Fanuc Plc Programming Manual
 - Highlighting and Note-Taking Ge Fanuc Plc Programming Manual
 - Interactive Elements Ge Fanuc Plc Programming Manual
8. Staying Engaged with Ge Fanuc Plc Programming Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ge Fanuc Plc Programming Manual
9. Balancing eBooks and Physical Books Ge Fanuc Plc Programming Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ge Fanuc Plc Programming Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Ge Fanuc Plc Programming Manual
 - Setting Reading Goals Ge Fanuc Plc Programming Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ge Fanuc Plc Programming Manual
 - Fact-Checking eBook Content of Ge Fanuc Plc Programming Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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