

7.4



A

B

C

D

E

F

G

H

J

K

L

Show the dimensions in the lower half of the page, and find the appropriate drawing for each letter down the left-hand side of the diagram.

Draw the following views in third-angle projection:

(a) a detailed front view in third-angle projection

(b) a side view from A

(c) a top view

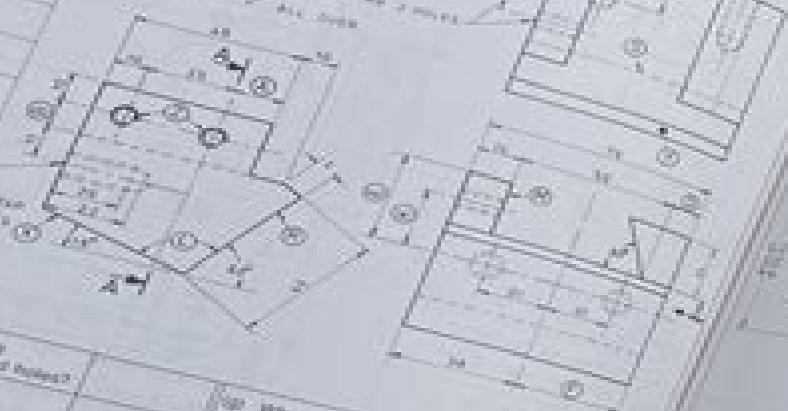
(d) a front view

Give dimension and surface finish drawing

SURFACE FINISH

DRILL 2.5 mm dia 7 holes

ALL OVER



What is the centre-to-centre distance of the 2 mm tapered holes?

Does the dotted line 2

What drill is used for the holes?

What surfaces are machine

What shape of face H shown

What the true shape of

(a) What are the dimensions of the face marked A?

(b) What are the dimensions of surface Y?

(c) In what direction angle is the drawing made?

(d) What are the dimensions of face B?

(e) Would the face-faced slotted set be turned, shaped, milled or ground?

(f) In the surface finish symbol, we have 3.2 units. What are they?

7.5

Roller stud



Make a detailed drawing of the roller stud within a standard drawing frame at third-angle projection, showing the following views:

(a) the front view

(b) the side view from A

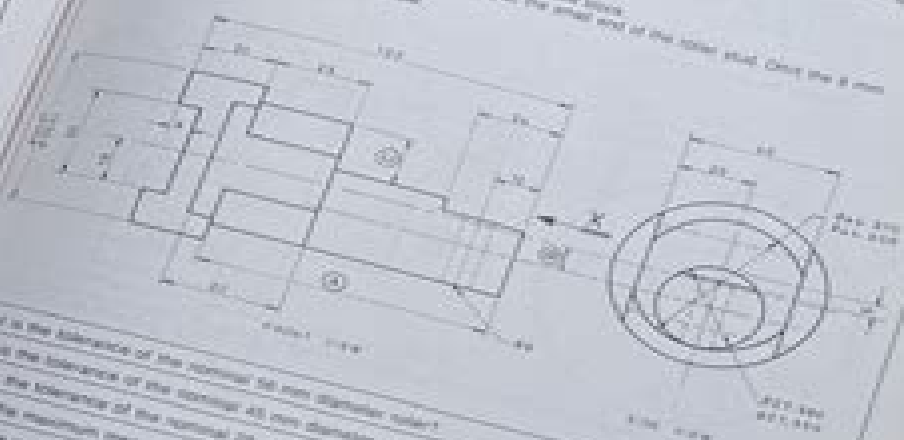
(c) a top view

(d) a front view

Give dimension and surface finish drawing

Draw an isometric sketch (not looking at the small end of the roller stud. Only the 8 mm diameter hole.

Show the dimensions below:



(a) What is the tolerance of the nominal 50 mm diameter roller?

(b) What is the tolerance of the nominal 40 mm diameter roller?

(c) What is the tolerance of the nominal 20 mm diameter roller?

(d) What is the maximum measurement of assembly B?

(e) What is the minimum measurement of assembly B?

(f) What are the minimum and maximum measurements of C?

(g) What type of fit is designated for the three roller diameters above?

(h) What is dimension A?

(i) Give suitable machine finishes for the following:

(a) all flat surfaces to be milled

(b) all curved surfaces to be turned

(j) If the 20 mm diameter roller end of the roller stud had to fit a hole dimensioned 20.013

What would be the maximum and minimum clearance between stud and hole? 20.003

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Robert R. Redfield



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Table of Contents Engineering Drawing A W Boundy Solution

1. Understanding the eBook Engineering Drawing A W Boundy Solution
 - The Rise of Digital Reading Engineering Drawing A W Boundy Solution
 - Advantages of eBooks Over Traditional Books
2. Identifying Engineering Drawing A W Boundy Solution
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Engineering Drawing A W Boundy Solution
 - User-Friendly Interface

4. Exploring eBook Recommendations from Engineering Drawing A W Boundy Solution
 - Personalized Recommendations
 - Engineering Drawing A W Boundy Solution User Reviews and Ratings
 - Engineering Drawing A W Boundy Solution and Bestseller Lists
5. Accessing Engineering Drawing A W Boundy Solution Free and Paid eBooks
 - Engineering Drawing A W Boundy Solution Public Domain eBooks
 - Engineering Drawing A W Boundy Solution eBook Subscription Services
 - Engineering Drawing A W Boundy Solution Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - Engineering Drawing A W Boundy Solution Compatibility with Devices
 - Engineering Drawing A W Boundy Solution Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Engineering Drawing A W Boundy Solution
 - Highlighting and Note-Taking Engineering Drawing A W Boundy Solution
 - Interactive Elements Engineering Drawing A W Boundy Solution
8. Staying Engaged with Engineering Drawing A W Boundy Solution
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Engineering Drawing A W Boundy Solution
9. Balancing eBooks and Physical Books Engineering Drawing A W Boundy Solution
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Engineering Drawing A W Boundy Solution
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Engineering Drawing A W Boundy Solution
 - Setting Reading Goals Engineering Drawing A W Boundy Solution
 - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Engineering Drawing A W Boundy Solution
 - Fact-Checking eBook Content of Engineering Drawing A W Boundy Solution
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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