

JOB NO. 2

1. **Objectives:** Making a flat chisel

2. **Tools used:** Furnace, anvil, hammer, tongs, flatter, chisel grinder, steel rule, try square

3. **Materials used:** Mild steel round bar ϕ 20mmX150mm

4. **Drawing:** See Diagram

5. **Procedure:**

- a) Do marking on the raw material by scale and cut the piece as per the dimension with the help of hexa frame. (See diagram)
- b) Start the furnace and heat the job upto forgeable temperature (1250° C) or till metal is red hot
- c) Keep the red hot metal piece on the anvil with the help of tongs. Then give octagonal shape to the job with flatter and hammer. (See diagram)
- d) Re heat the octagonal job and place horizontally on the anvil with tongs and taper one end. To make chisel head with hammer. The other end of the job is taper flattening to make chisel mouth with flatter and hammer. (See diagram)
- e) Heating the whole chisel again, cut the excess metal to maintain dimensions then do finishing with the chisel.(See diagram)
- f) Keep the chisel in a restricted place for cooling in air.
- g) After the job has cooled grind the cutting edge of the chisel to 60° angle. (See diagram)
- h) Do hardening and tempering on the cutting edge of the chisel

6. **Precautions**

- a) Don't wear wrist watched and finger rings while working
- b) don't use mushroom headed tools
- c) always use suitable togs as per the job shape and size
- d) Clean the oil substance from the tools
- e) Heat the job carefully as per the forgeability of the metal
- f) Start hammering on the red hot job only
- g) Take great care during hammering of the job. Improper hammering may cause job to jump out of the tongs and hit somebody
- h) Do not touch the hot jobs

Engineering Workshop Lab Manual For 1st Year

Michal Rosen-Zvi



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Table of Contents Engineering Workshop Lab Manual For 1st Year

1. Understanding the eBook Engineering Workshop Lab Manual For 1st Year
 - The Rise of Digital Reading Engineering Workshop Lab Manual For 1st Year
 - Advantages of eBooks Over Traditional Books
2. Identifying Engineering Workshop Lab Manual For 1st Year
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Engineering Workshop Lab Manual For 1st Year
 - User-Friendly Interface
4. Exploring eBook Recommendations from Engineering Workshop Lab Manual For 1st Year

- Personalized Recommendations
- Engineering Workshop Lab Manual For 1st Year User Reviews and Ratings
- Engineering Workshop Lab Manual For 1st Year and Bestseller Lists
- 5. Accessing Engineering Workshop Lab Manual For 1st Year Free and Paid eBooks
 - Engineering Workshop Lab Manual For 1st Year Public Domain eBooks
 - Engineering Workshop Lab Manual For 1st Year eBook Subscription Services
 - Engineering Workshop Lab Manual For 1st Year Budget-Friendly Options
- 6. Navigating Engineering Workshop Lab Manual For 1st Year eBook Formats
 - ePub, PDF, MOBI, and More
 - Engineering Workshop Lab Manual For 1st Year Compatibility with Devices
 - Engineering Workshop Lab Manual For 1st Year Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Engineering Workshop Lab Manual For 1st Year
 - Highlighting and Note-Taking Engineering Workshop Lab Manual For 1st Year
 - Interactive Elements Engineering Workshop Lab Manual For 1st Year
- 8. Staying Engaged with Engineering Workshop Lab Manual For 1st Year
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Engineering Workshop Lab Manual For 1st Year
- 9. Balancing eBooks and Physical Books Engineering Workshop Lab Manual For 1st Year
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Engineering Workshop Lab Manual For 1st Year
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Engineering Workshop Lab Manual For 1st Year
 - Setting Reading Goals Engineering Workshop Lab Manual For 1st Year
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Engineering Workshop Lab Manual For 1st Year

- Fact-Checking eBook Content of Engineering Workshop Lab Manual For 1st Year
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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