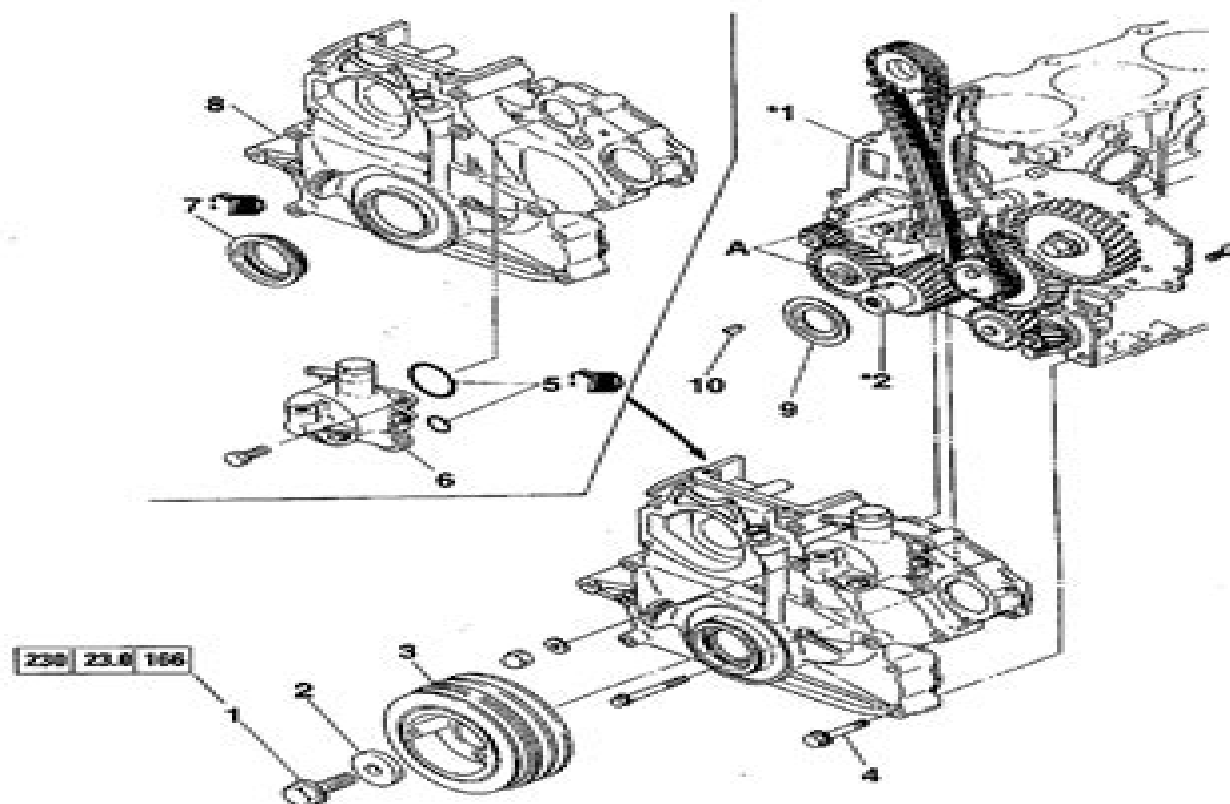


REMOVAL AND INSTALLATION <FOR L200 and CHALLENGER>



Removal steps

- (A) 1. Bolt
 2. Washer
 3. Crankshaft pulley
 4. Bolt
 5. O-ring
 6. Vacuum pump assembly
 (See page 11A-17-1.)
 (C) 7. Front oil seal
 (B) 8. Timing gear case
 (A) 9. Front oil seal slinger
 10. Key

- *1: Front plate (See page 11A-26-1.)
 *2: Crankshaft (See page 11A-26-1.)
 A: Dowel pin

NOTE
Do not remove the front oil seal unless absolutely necessary.

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AN Whitehead



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