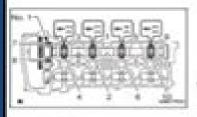
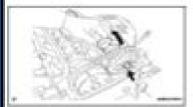
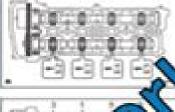
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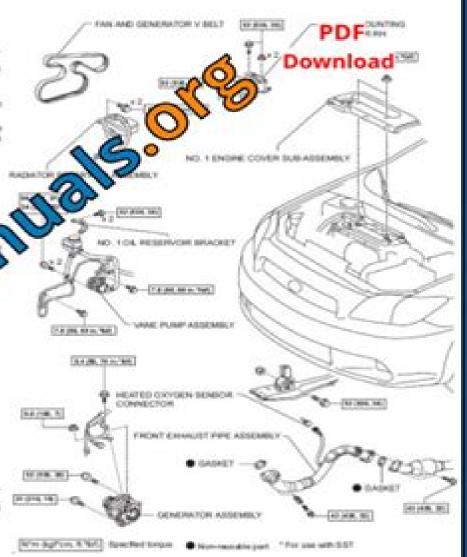
- (e) Using several sleps, uniturnly tighten the 10 bearing cap bots in the sequence shoen in the studiation.
  - Torque: 29.5 N°m (201 kgf\*cm, 22 ft.\*fb/) for No. 1 Searing cap 9.0 N°m (92 kgf\*cm, 80 is.\*fb/) for No. 3 Bearing cap

#### 16. INSTALL NO. 2 CAMBRAFT

- (a) Apply a light cost of engine oil to the journal portion of the No. 2 cannibal.
- (ii) Put the No. 2 cannot all on the cylinder head with the part mark of the charn sligned with the timing mark in the cannot all timing sprocket.

(c) White holding the No. 2 camehalt by hand, temporarily tighten the camehalt timing spool bot.

- (d) Expenses and these that the first the fluctuation, Then the fluctuation that the fluctuation that the fluctuation that the fluctuation and the fluctuation and the fluctuation and the fluctuation and the fluctuation and
- of engine of 10 the threads at a new transfer of the bearing cap botto.
- Using several steps, uniformly lighten the 10 bearing cap boths in the sequence shown in the Bustration.
  - Torque: 29.5 N°m (301 kg/\*cm, 22 ft. 10/h for No. 1 Swarting cop
    - 9.8 N°m d12 kg/°cm, 80 in. '86) for No. 3 bearing cap



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Katrin Zwirglmaier

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