

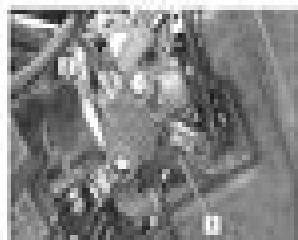
## TP Sensor Removal and Installation

JIS-10000000

## Removal

- 1) Remove the left frame side cover assembly. \* (Page 40-3)
- 2) Disconnect the TP sensor coupler (1).
- 3) Prior to disassembly, mark the sensor's original position with a paint or scribe for accurate reinstallation.
- 4) Remove the TP sensor (2) with the special tool.

Special tool  
09910-17000



JIS-10000000

## Installation

Install the TP sensor in the reverse order of removal. Pay attention to the following points:

- Apply grease to the throttle shaft end (1).
- \*A-1 Grease 90000-20011 (SUZUKI SUPER GREASE B)
- With the throttle valve fully closed, install the TP sensor (2) aligning the throttle shaft end (1) with the groove (3) of the TP sensor.



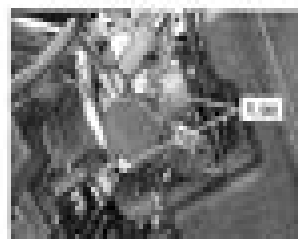
JIS-10000000

- Tighten the TP sensor mounting screws (1) to the specified torque.

Special tool  
09910-17000

## Tightening torque

TP sensor mounting screws (x1): 3.5 N·m (0.36 kgf-m, 3.08 lbf-ft)



JIS-10000000

- Check the throttle valve operating smoothly.
- Adjust the position of TP sensor. \* (Page 10-7)

## HCG Sensor Inspection

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## HCG Sensor Output Voltage

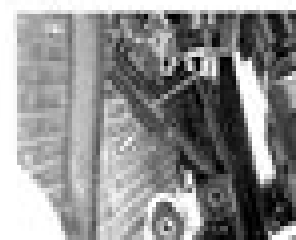
- 1) Remove the left and right frame side cover assemblies. \* (Page 40-3)
- 2) Remove the reservoir tank mounting bolt (1) and radiator mounting bolts (2).



- 3) Remove the clamps (1) and move the HCG sensor coupler (2).



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JIS-10000000

- 4) Start the engine and warm up the engine enough.
- 5) Measure the HCG sensor output voltage between the B wire and G wire, in idling condition.
- 6) If OK, then pinch the HGR hose (1) with a proper hose clamp. \* (Page 10-11)

- 7) Measure the HCG sensor output voltage while boosting the engine speed at 3000 rpm.

## HCG sensor output voltage

Idle speed (Standard) 3.4 V or less  
3000 rpm (Standard) 5.0 V or more



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JIS-10000000

- 8) If the HCG sensor output voltage is not within the standard range, replace the HCG sensor. \* (Page 10-10)

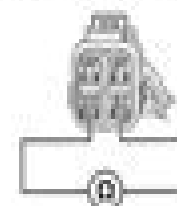
- 9) After measuring the HCG sensor output voltage, remove a proper hose clamp and install the removed parts.

## HCG Sensor Heater Resistance

- 1) Disconnect the HCG sensor coupler. \* (Page 10-8)
- 2) Measure the HCG sensor heater resistance between the terminals of the HCG sensor. If the resistance is out of the specified value, replace the HCG sensor. \* (Page 10-10)

## HCG sensor heater resistance

22 °C (71.4 °F) (Standard) 11.0 - 11.0 Ω



JIS-10000000

- 3) After measuring the HCG sensor heater resistance, install the removed parts.

# Gsx250r Workshop Manual

**Jeff Clew**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

## **Gsx250r Workshop Manual:**

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