

SJ-201P Specifications

Order No.	178-923A
Type	inch (mm)
Drive Unit	
Drive speed	Measuring: .01"/s (0.25mm/s), .02"/s (0.5mm/s), Returning: .03"/s (0.8mm/s)
Evaluation length**	.49" (12.5mm)
Mass	.42 lbs. (190g)
Detector provided	178-300
Detecting method	Differential inductance
Measuring range	13780µin (350µm) (-7880µin/-200µm to +5900µin/+150µm)
Material of stylus	Diamond
Radius of skid curvature	1.57" (40mm)
Mass	.04 lbs. (18g)
Stylus tip radius	200µm (5µm)
Measuring force	4mN
Display Unit	
Assessed profile	Primary profile (P), Roughness profile (R), DIN/ISO profile
Roughness parameter	Ra, Rq, Rz, Rg, S, Sm, Pc, RQz, mrc, Rt, Rp, Rq, Rpk, Rvk, Mr1, Mr2, A1, A2, Vo (can be customized)
Roughness standard	JIS, DIN, ISO, ANSI
Sampling length (L)	.01", .03", .1" (0.25mm, 0.8mm, 2.5mm)
Number of sampling spurs	x1, x3, x5, x1**
Digital filter	2CR-75% (without phase compensation), PC-75% (Gaussian)
Cut-off λ	.01", .03", .1" (0.25mm, 0.8mm, 2.5mm)
Length λ	100µm, 320µm (2.5µm, 8µm)
Resolution-range	Auto/depending on the measurement range 16.4µm/14000µin (0.4µm/350µm) .41µm/4000µin (0.1µm/100µm) 2.0µm/2000µin (0.05µm/50µm) .5µm/400µin (0.01µm/10µm)
Displaying range	
Ra, Rg	.4µin - 4000µin (0.01µm - 100µm)
Rz, Rq, Rp, Rt	.8µin - 13780µin (0.02µm - 350µm)
RQz, Rk, Rpk, Rvk	
Pc	6.35 - 12700/inch (2.5 - 5000/cm)
mrc	1 - 100%
Sm, S	80µin - .16" (2 - 4000µm)
Mr1, Mr2	0 - 100%
A1, A2	0 - 15000
Vo	0.000 - 10.00 (mm ³ /cm ²)
GO/NO-GO judgment	Upper and lower limit values can be specified.
Power supply	Via AC adapter/built-in rechargeable battery
Rechargeable battery	Charging time: 12 hours (for 500 measurements)
Auto-sleep (turning off)	After 30 seconds without operation
Data output	Via RS-232C interface unit, SPC output, PC output, Printer output
Mass	.64 lbs. (290g)

**1 Evaluation length can be specified arbitrarily in the range from .01" (0.3mm) to .49" (12.5mm).

Optional Accessories

178-391	Detector for soft materials (Stylus tip radius: 10µm)
178-392	Small hole detector (ø4.5mm)
178-393	Small hole detector (ø2.8mm)
178-394	Deep groove detector
178-395	Detector for low pressure type (Stylus tip radius: 2µm, Measuring force: 0.75mN)
934937	SPC cable (1m)
965014	SPC cable (2m)
12AAA208	RS-232C connecting cable
12AAA216	Support foot set (pair)
12AAA217	Nosepiece for flat surface
12AAA218	Nosepiece for cylindrical surface
12AAA219	Vertical positioning adapter
12AAA220	Magnetic stand adapter (3/8" DIA, stem)
12AAA221	Magnetic stand adapter (Ø8mm stem)

12AAA222	Height gage adapter (mm)
12AAA233	Height gage adapter (inch)
12AAA210	Extension rod (50mm)
178-033	Setting attachment: V type
178-034	Setting attachment: Slider type
178-035	Setting attachment: Inside diameter type
178-241-2A	Display unit for SJ-301



Standard Accessories

12BAA303	Connecting cable (1m)
178-602	Roughness specimen (inch/mm)*
	*Either of them supplied.
353134	Calibration stand
538512	Phillips screwdriver
12BAA304	Carrying case
99HBB079A	User's manual (for SJ-201P)
99HBB081A	One-sheet manual
526688	AC adapter



Roughness specimen

Coordinate Measuring Machines	
Vision Measuring Systems	
Surface, Form and Contour Measurement	
Optical Measuring	
Sensor Systems	
Hardness Measuring	
Digital Scale and DRO Systems	
Small Tool Instruments and Data Management	

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Table of Contents Mitutoyo Sj 201 User Manual

1. Understanding the eBook Mitutoyo Sj 201 User Manual
 - The Rise of Digital Reading Mitutoyo Sj 201 User Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mitutoyo Sj 201 User Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mitutoyo Sj 201 User Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mitutoyo Sj 201 User Manual
 - Personalized Recommendations
 - Mitutoyo Sj 201 User Manual User Reviews and Ratings
 - Mitutoyo Sj 201 User Manual and Bestseller Lists

5. Accessing Mitutoyo Sj 201 User Manual Free and Paid eBooks
 - Mitutoyo Sj 201 User Manual Public Domain eBooks
 - Mitutoyo Sj 201 User Manual eBook Subscription Services
 - Mitutoyo Sj 201 User Manual Budget-Friendly Options
6. Navigating Mitutoyo Sj 201 User Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mitutoyo Sj 201 User Manual Compatibility with Devices
 - Mitutoyo Sj 201 User Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mitutoyo Sj 201 User Manual
 - Highlighting and Note-Taking Mitutoyo Sj 201 User Manual
 - Interactive Elements Mitutoyo Sj 201 User Manual
8. Staying Engaged with Mitutoyo Sj 201 User Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mitutoyo Sj 201 User Manual
9. Balancing eBooks and Physical Books Mitutoyo Sj 201 User Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mitutoyo Sj 201 User Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mitutoyo Sj 201 User Manual
 - Setting Reading Goals Mitutoyo Sj 201 User Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mitutoyo Sj 201 User Manual
 - Fact-Checking eBook Content of Mitutoyo Sj 201 User Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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