

SECTION 6A6**DIESEL ENGINE ON-VEHICLE SERVICE**

NOTICE: Always use the correct fastener in the correct location. When you replace a fastener, use *ONLY* the exact part number for that application. ISUZU will call out those fasteners that require a replacement after removal. ISUZU will also call out the fasteners that require thread lockers or thread sealant. **UNLESS OTHERWISE SPECIFIED**, do not use supplemental coatings (paints, greases, or other corrosion inhibitors) on threaded fasteners or fastener joint interfaces. Generally, such coatings adversely affect the fastener torque and the joint clamping force, and may damage the fastener. When you install fasteners, use the correct tightening sequence and specifications. Following these instructions can help you avoid damage to parts and systems.

CONTENTS

SUBJECT	PAGE
General Description	6A6- 1
Engine Identification	6A6- 2
Engine Lubrication	6A6- 2
On-Vehicle Service	6A6- 2
Valve Rocker Arm Cover	6A6- 2
Valve Rocker Arm and Camshaft	6A6- 2
Valve Stem Seal and Valve Spring	6A6- 4
Intake Manifold	6A6- 5
Exhaust Manifold	6A6- 5
Cylinder Head	6A6- 6
Cylinder Head Repair	6A6- 7
Crankshaft Balancer (External), Front Cover and Front Cover Oil Seal	6A6- 8
Oil Pan	6A6-10
Oil Pump	6A6-11
Oil pump Repair	6A6-11
Crankshaft Rear Oil Seal	6A6-11
Camshaft	6A6-12
Connecting Rod and Piston	6A6-14
Crankshaft Main Bearing	6A6-14
Crankshaft	6A6-14
Flywheel	6A6-14
Flywheel Ring Gear	6A6-14
Engine Mounts	6A6-14
Inspecting Engine Mounts	6A6-14
Front Engine Mount	6A6-15
Rear Engine Mount	6A6-16
Engine	6A6-16
Thread Repair	6A6-17
Specifications	6A6-18
General Engine Specifications	6A6-18
Fastener Tightening Specifications	6A6-18
Special Tools	6A6-20

GENERAL DESCRIPTION

The ISUZU model 6HK1-TC engine is used in the vehicle covered in this manual. The engine is an in-line six cylinder, four stroke, water cooled, direct fuel injection, turbocharged diesel. The charge air cooler is the air to air heat exchange system using a corrugated-fin heat exchanger installed in front of the radiator.

The forged crankshaft is supported by seven precision insert main bearings. The crankshaft thrust washer is located at the number seven crankshaft main bearing.

The connecting rods have precision insert type crankshaft (big end) bearings. The piston pins are retained by snap rings. The pistons have three compression rings and one oil

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Kathleen Armour



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Table of Contents Isuzu 6hk1 Tc Engine Service Manual

1. Understanding the eBook Isuzu 6hk1 Tc Engine Service Manual
 - The Rise of Digital Reading Isuzu 6hk1 Tc Engine Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Isuzu 6hk1 Tc Engine Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Isuzu 6hk1 Tc Engine Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Isuzu 6hk1 Tc Engine Service Manual
 - Personalized Recommendations

- Isuzu 6hk1 Tc Engine Service Manual User Reviews and Ratings
- Isuzu 6hk1 Tc Engine Service Manual and Bestseller Lists
- 5. Accessing Isuzu 6hk1 Tc Engine Service Manual Free and Paid eBooks
 - Isuzu 6hk1 Tc Engine Service Manual Public Domain eBooks
 - Isuzu 6hk1 Tc Engine Service Manual eBook Subscription Services
 - Isuzu 6hk1 Tc Engine Service Manual Budget-Friendly Options
- 6. Navigating Isuzu 6hk1 Tc Engine Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Isuzu 6hk1 Tc Engine Service Manual Compatibility with Devices
 - Isuzu 6hk1 Tc Engine Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Isuzu 6hk1 Tc Engine Service Manual
 - Highlighting and Note-Taking Isuzu 6hk1 Tc Engine Service Manual
 - Interactive Elements Isuzu 6hk1 Tc Engine Service Manual
- 8. Staying Engaged with Isuzu 6hk1 Tc Engine Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Isuzu 6hk1 Tc Engine Service Manual
- 9. Balancing eBooks and Physical Books Isuzu 6hk1 Tc Engine Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Isuzu 6hk1 Tc Engine Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Isuzu 6hk1 Tc Engine Service Manual
 - Setting Reading Goals Isuzu 6hk1 Tc Engine Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Isuzu 6hk1 Tc Engine Service Manual
 - Fact-Checking eBook Content of Isuzu 6hk1 Tc Engine Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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