

Parting of engine housing

- Loosen the crankshaft locking bolt. Tip ignition side upwards and remove all the housing bolts.
- Release engine mount on engine repair stand.

 Lift right hand housing half with suitable tools bearing on the bosses provided, or part with a few light plastic mallet blows against the counter shaft.



LEVERING ARART WITH A SCREW-DRIVER OR SIANLAR TOOL MUST BE AVOICED, SINCE THE SEALING SURFACES ARE EASILY DAMAGED.



Remove housing-half and gasket.



- Take the stop disc . off the main shaft (can stick to the inside of the
- Take the O-ring @ off the countershaft.
- Remove the crankshaft from the bearing by hand.



Take the inner ring 6 of the roller bearing and the O-ring below 6 off the countershaft.



Removing the shift mechanism

- Push back slide plate and pull shift shaft out of the kickstarter
- Remove allan head bolt @ and detach locking piece.

How To Rebuild 660 Engine Manual

Tao Wei

How To Rebuild 660 Engine Manual:

Motor's Truck & Tractor Repair Manual ,1956 Soldier's Manual United States. Department of the Army, 1982 Instructions for the Operation, Care, and Repair of Main Propelling Machinery, Section 3: Reciprocating Steam Engines, Reprint, of Section 3, Chapter 7, of the Manual of Engineering Instructions United States. Navy Department. Bureau of Engineering, 1923 Instructions for the Operation, Care, and Repair of Power Boat Machinery United States. Navy Department. Bureau of Engineering, 1925 Instructions for the Operation, Care, and Repair of Main Propelling Machinery ... Navy Department United States. Navy Department. Bureau of Engineering, 1923 Direct Support and General Support Maintenance Manual for Truck, Forklift, 6,000 Lb., Variable Reach, Rough Terrain, NSN 3930-01-158-0849 **Trainer's Guide** United States. Department of the Army, 1982 Instructions for the Operation, Care and ,1993 **Repair of Storage Batteries** U.S. Bureau of Engineering, 1930 Monthly Catalogue, United States Public Documents .1995 Resources in Education ,1984

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