





Pump Shaft

- 1. Check the seal surface (1), the bearing surface (2) and the bearing (4).

 2. If the shaft is rough or groove, replace.
- If the bearing is worn, replace.
- (11) Seed Surface (3) Searing Surface

- (3) Pump Shaft (4) Bearing

Needle Bearing and Oil Seal

- 1. Check the oil seals (1) for damage.
- 2. Check the needle bearings (2) for wear.
- 3. If the oil seals and bearings are worn, replace them.
- CID CHISMAI

(2) Needle Bearing

Charge Relief Valve

- 1. Check the charge relief cone (3) and the seat in the housing for damage.
- 2. If defects are found, replace them.
- DO: Plwg.
- (2) Spring

(30) Charge Relief Cone.

Bearing Check

- 1. While holding the inner race, push and pull the outer race in all directions to check for wear and roughness.
- 2. Apply transmission oil to the bearing and hold the inner race.
- 3. For needle bearing, lay the needle rollers to check for any damage and wear.
- 4. Replace it if defects are found.

Clearance between Shift Fork and Shift Gear Groove

- 1. Insert the fork into the shift gear groove and measure the clearance with a feeler gauge.
- 2. If the clearance exceeds the allowable limit, replace it.

Clearance between shift fork and shift gear groove	Factory spec.	0.10 to 0.35 mm 0.004 to 0.014 in.
	Allowable limit	0.5 mm 0.020 in.

Kubota B2400 Service Manual

KJ Lindholm-Leary

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Farmers and Consumers Market Bulletin .2004 Repair/Service Manuals, Tractor-Loader-Backhoe, 1973 John Deere 310A Backhoe Service Repair Manual David Brown Tractors Ltd,1979 Service Manual ,2022 Loader Tractor Technical Service Repair Manual, 1982-12-15 John Deere 2355 Tractor Technical Service Repair Manual .1989-11-15 John Deere 1050 Tractor Technical Service Repair Manual ,1986-08-15 John Deere 310B Service Manual Diamond T Motor Car Company. Backhoe Loader Tractor Technical Service Repair Manual, 1982-12-15 Service Dept,1948 Service Manual Caterpillar Tractor Company (U.S.A),1983 Service Manual ,2022 Maintenance Manual Kenworth Motor Truck Corporation. Field Service Department, 1958 Truck Service Manual International Harvester Canada, 1986 Service Manual ,1972 **Service Manual** Lapointe Machine Tool Company, 1945* Repair/Service Manuals, Excavator ,1974 Manual ,1966 John Deere 4010 Tractor Technical Service Repair **Manual** ,1961-11-15 Service Manual Caterpillar Inc,1985 Service Manual, 1968

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